

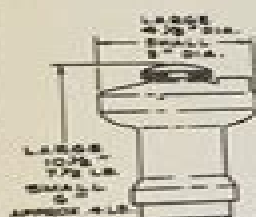
HAND ROUTING

TYPICAL ROUTER SET-UP

STEP II
VIEW SHOWING ROUTER PLATE
BOLTED ON OUTSIDE OF SKIN THEN
PREVIOUSLY DRILLED HOLES
(INSIDE LOCATOR REMOVED)

STEP III
BUSHINGS
FOR DRILLING
COORDINATED
HOLE PATTERN

ROUTER
PLATE
FOR STEEL
SEE PLATE
DETAIL A
SKIN
(OUTSIDE)



TWO SIZES OF ROUTERS
AVAILABLE IN TOOLROOMS
LARGE TYPE 8 1/2\"/>



B-B

STEP I VIEW INSIDE OF SKIN SHOWING LOCATOR
FOR DRILLING TWO HOLES TO ATTACH
ROUTER PLATE ON OUTSIDE OF SKIN

BOLT PLACES
ON INSIDE
OF SKIN
ON SIDE OF
ROUTER PLATE

AREA TO BE
CUT OUT

WORKING EDGE

ONE STAIR-11 BUSHING (SEE DETAIL)

HOLE SAW USED
TO MAKE 1 INCH
START FOR
ROUTER

ROUTER PLATE

GUIDE BUSHING

BOLT

ROUTER PLATE
(3/4\"/>

SKIN

PAN

NUT

LOCATOR TAB

LOCATOR PLATE

SKIN

ROUTER PLATE

BUSHED HOLE FOR
ROUTER PLATE IN PLACE

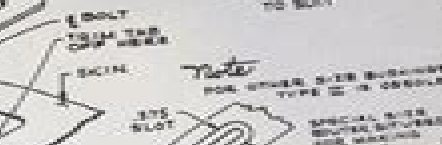
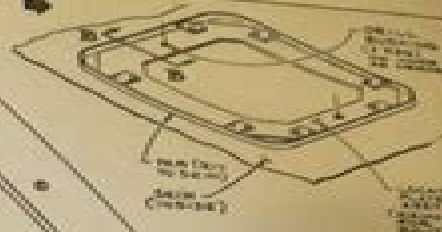
ROUTER PLATE

PROG. PART

ROUTER PLATE

ROUTER PLATE

ROUTER PLATE



DETAIL SHOWING
AN ALTERNATE
CONDITION WHERE DOES NOT
PRODUCTION THAT CAN BE
USED FOR ATTACHING THE
ROUTER PLATE

STAIR-11
BUSHING
SEE DETAIL
TYPE I

CUT OFF
TO SLOT

ROUTER PLATE

SKIN

PAN

NUT

LOCATOR TAB

LOCATOR PLATE

SKIN

ROUTER PLATE

BUSHED HOLE FOR
ROUTER PLATE IN PLACE

ROUTER PLATE

ROUTER PLATE

ROUTER PLATE

ROUTER PLATE

ROUTER PLATE

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ROUTER PLATE

ROUTER PLATE

Boeing Tool Design Manual

Robert R. Redfield



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