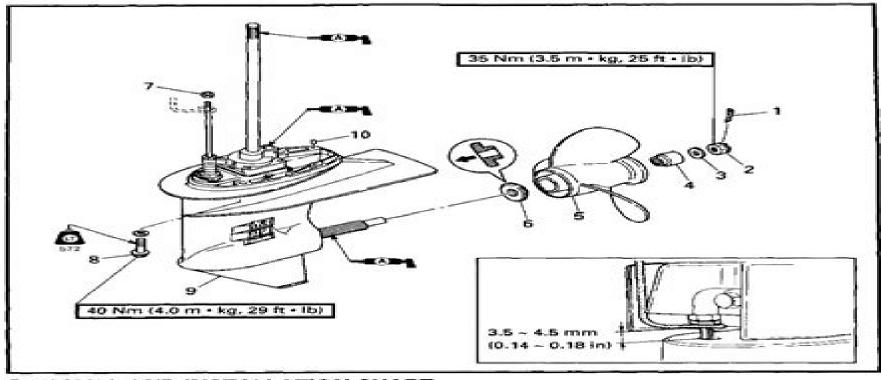
LOWER UNIT EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	LOWER UNIT REMOVAL		Follow the left "Step" for removal.
1	Cotter pin	1	
2	Propeller nut	7	
3	Plane washer	1	
4	Spacer	1	
5	Propeller	16 7	
6	Spacer	7	
7	Shift actuator nut		
8	Bolt (with washer)	4	10 × 35 mm
9	Lower unit	1	
10	Dowel pin	2	
			Reverse the removal steps for installation.

2007 Yamaha Lf2500 Hp Outboard Service Repair Manual

Matthew Coombs

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