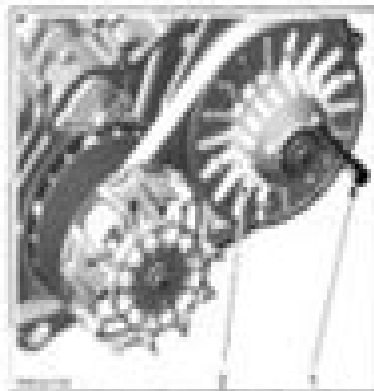


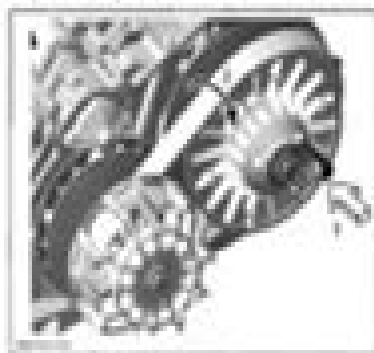
Section 07 TRANSMISSION

Subsection 01 CONTINUOUSLY VARIABLE TRANSMISSION (CVT)



1. Pry out belt no. 4.
2. Pry out belt no. 4.

To remove belt no. 4, use the belt over the top edge of timing belt, as shown.



1. Pry out belt no. 4.
2. Pry out belt no. 4.

Inspection

Inspect belt for cracks, fraying or abnormal wear. Replace if necessary.

Check drive belt width at end teeth. Replace if it is out of specification (see table below).

Drive belt width	
DRIVE BELT	22.00 mm (7.14 in.)



1. Pry in belt no. 4.
2. Pry in belt no. 4.

Installation

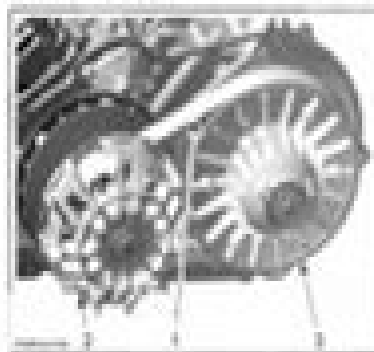
For installation, reverse the removal procedure. Pay attention to following points.

The maximum drive belt life span is obtained when the drive belt has the proper rotation direction. Install it so that the arrow printed on belt is pointing towards the back of the vehicle.

NOTE: Put a small amount of Lubricant (SDS 004 250 000 000) or the grease of CVT cover to ease installation of CVT cover with gear no. 3.

Insert the corner top screws of pump in first. Insert the other screws then torque them in a clockwise sequence.

DRIVE PULLEY



1. Pry out drive pulley.
2. Pry out drive pulley.

Removal

Remove belt no. 4.

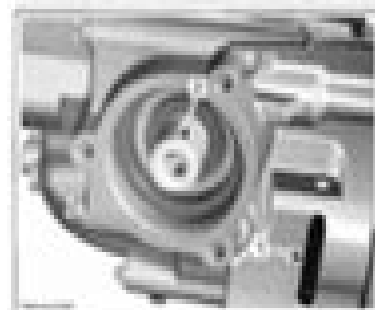
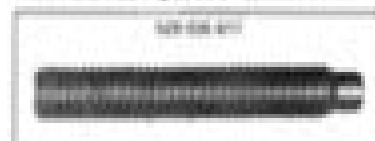
NOTE: To remove drive pulley, test procedures can be followed.

WARNING

Drive pulley screw has a left-hand thread.

First possible procedure

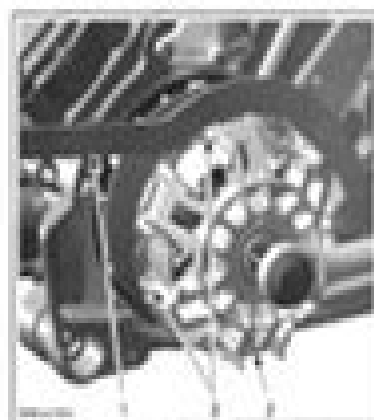
- Remove the lock pin.
- Put pin at TDC and lock crankshaft with the crankshaft locking tool (SDS 524 025 01 0).



1. Remove lock pin.
2. Remove lock pin.

Second possible procedure

- Lock drive pulley with the crank locking tool (SDS 524 025 000).



1. Pry out drive pulley.
2. Pry out drive pulley.
3. Pry out drive pulley.

CAUTION: Prior to removing the drive pulley, mark timing belt and gearcase cup together to ensure correct reinstallation. There are only 4 marks (indicated out of 8 possible positions).



1. Pry out drive pulley.
2. Pry out drive pulley.

Remove drive pulley screws, spring washer and thrust washer.

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Wolfgang Guggemos



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1. Understanding the eBook 2006 Outlander 400 Service Manual
 - The Rise of Digital Reading 2006 Outlander 400 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2006 Outlander 400 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2006 Outlander 400 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2006 Outlander 400 Service Manual
 - Personalized Recommendations
 - 2006 Outlander 400 Service Manual User Reviews and Ratings
 - 2006 Outlander 400 Service Manual and Bestseller Lists
5. Accessing 2006 Outlander 400 Service Manual Free and Paid eBooks

- 2006 Outlander 400 Service Manual Public Domain eBooks
 - 2006 Outlander 400 Service Manual eBook Subscription Services
 - 2006 Outlander 400 Service Manual Budget-Friendly Options
6. Navigating 2006 Outlander 400 Service Manual eBook Formats
- ePub, PDF, MOBI, and More
 - 2006 Outlander 400 Service Manual Compatibility with Devices
 - 2006 Outlander 400 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
- Adjustable Fonts and Text Sizes of 2006 Outlander 400 Service Manual
 - Highlighting and Note-Taking 2006 Outlander 400 Service Manual
 - Interactive Elements 2006 Outlander 400 Service Manual
8. Staying Engaged with 2006 Outlander 400 Service Manual
- Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2006 Outlander 400 Service Manual
9. Balancing eBooks and Physical Books 2006 Outlander 400 Service Manual
- Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2006 Outlander 400 Service Manual
10. Overcoming Reading Challenges
- Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 2006 Outlander 400 Service Manual
- Setting Reading Goals 2006 Outlander 400 Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 2006 Outlander 400 Service Manual
- Fact-Checking eBook Content of 2006 Outlander 400 Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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