



Figure 2-59. Front Brake Caliper Assembly (Left Side)

Furthermore, note that the backing plate of each brake pad has either one or two tabs. On the right side of the vehicle, the pad with two tabs is installed on the inboard side of the caliper, the pad with the single tab is installed on the outboard side.

On the left side of the vehicle, the pad location is reversed. Therefore, the pad with the single tab is installed on the inboard side of the caliper, while the pad with two tabs is installed on the outboard side.

2. Install pad pins, but do not fully tighten at this time.
3. Install calipers as follows:
  - a. Use shop rag or tape to protect fender area adjacent to caliper, as incidental contact can occur during caliper installation.
  - b. Place caliper over brake disc with bleeder valve top-side.

- c. Loosely install long caliper mounting bolt into upper lug of front fork leg.
- d. Install short caliper mounting bolt into lower lug of front fork leg. Tighten lower mounting bolt to 28-38 ft-lbs (37.9-51.5 Nm).
- e. Tighten upper caliper mounting bolt to 28-38 ft-lbs (37.9-51.5 Nm).
- f. Tighten pad pins to 180-200 in-lbs (20.3-22.6 Nm).

#### WARNING

After servicing brakes and before moving motorcycle, pump brakes to build brake system pressure. Insufficient pressure can adversely affect brake performance, which could result in death or serious injury. (00279a)

# 2006 Harley Davidson Flhrc Service Shop Manual

**JE Gale**



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## **Table of Contents 2006 Harley Davidson Flhrc Service Shop Manual**

1. Understanding the eBook 2006 Harley Davidson Flhrc Service Shop Manual
  - The Rise of Digital Reading 2006 Harley Davidson Flhrc Service Shop Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 2006 Harley Davidson Flhrc Service Shop Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 2006 Harley Davidson Flhrc Service Shop Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 2006 Harley Davidson Flhrc Service Shop Manual
  - Personalized Recommendations

- 2006 Harley Davidson Flhrc Service Shop Manual User Reviews and Ratings
- 2006 Harley Davidson Flhrc Service Shop Manual and Bestseller Lists
- 5. Accessing 2006 Harley Davidson Flhrc Service Shop Manual Free and Paid eBooks
  - 2006 Harley Davidson Flhrc Service Shop Manual Public Domain eBooks
  - 2006 Harley Davidson Flhrc Service Shop Manual eBook Subscription Services
  - 2006 Harley Davidson Flhrc Service Shop Manual Budget-Friendly Options
- 6. Navigating 2006 Harley Davidson Flhrc Service Shop Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - 2006 Harley Davidson Flhrc Service Shop Manual Compatibility with Devices
  - 2006 Harley Davidson Flhrc Service Shop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 2006 Harley Davidson Flhrc Service Shop Manual
  - Highlighting and Note-Taking 2006 Harley Davidson Flhrc Service Shop Manual
  - Interactive Elements 2006 Harley Davidson Flhrc Service Shop Manual
- 8. Staying Engaged with 2006 Harley Davidson Flhrc Service Shop Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 2006 Harley Davidson Flhrc Service Shop Manual
- 9. Balancing eBooks and Physical Books 2006 Harley Davidson Flhrc Service Shop Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 2006 Harley Davidson Flhrc Service Shop Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine 2006 Harley Davidson Flhrc Service Shop Manual
  - Setting Reading Goals 2006 Harley Davidson Flhrc Service Shop Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 2006 Harley Davidson Flhrc Service Shop Manual
  - Fact-Checking eBook Content of 2006 Harley Davidson Flhrc Service Shop Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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