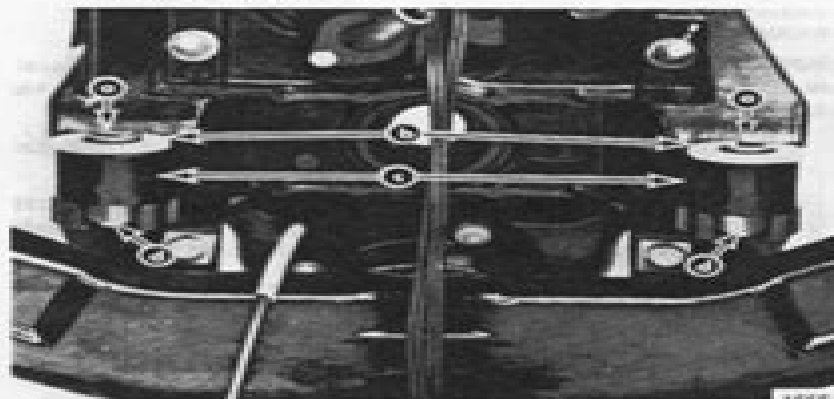


# Installation

## Engine Installation/Alignment

### 1. Follow instructions "a" - "e":

- a. Be certain fiber washers (cemented in place) on inner transom plate are present. Inspect fiber washers. Replace if worn or damaged.
- b. Install double wound lockwashers onto inner transom plate inside fiber washer.
- c. Be certain rear engine mount locknuts are in position as shown.
- d. Lubricate exhaust bellows with soap/water to ease installation.
- e. Lubricate engine coupling splines with 2-4-C Marine Lubricant.

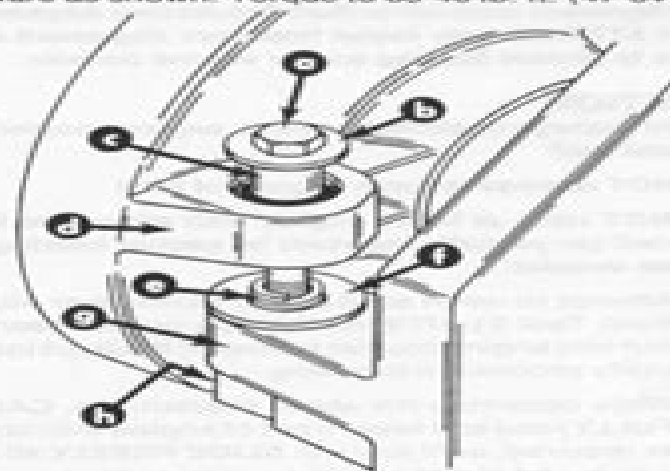


- a - Double Wound Lockwasher  
b - Fiber Washer (Cemented in Place)  
c - Inner Transom Plate Mount (Engine Support)  
d - Locknuts (Engine Mounting Bolts)

2. Attach a suitable sling to lifting eyes on engine and adjust so that engine is level when suspended. (Refer to "Removal" section for location of lifting eyes.)
3. Lift engine into position (in boat), using an overhead hoist.
4. Align rear engine mounts with inner transom plate mounts while simultaneously aligning exhaust tubes with exhaust pipe bellows.

**IMPORTANT:** Engine attaching hardware must be installed in sequence shown.

5. Install both rear engine mounting bolts and hardware as shown. Torque to 35-40 lb. ft. (47-54 N-m).

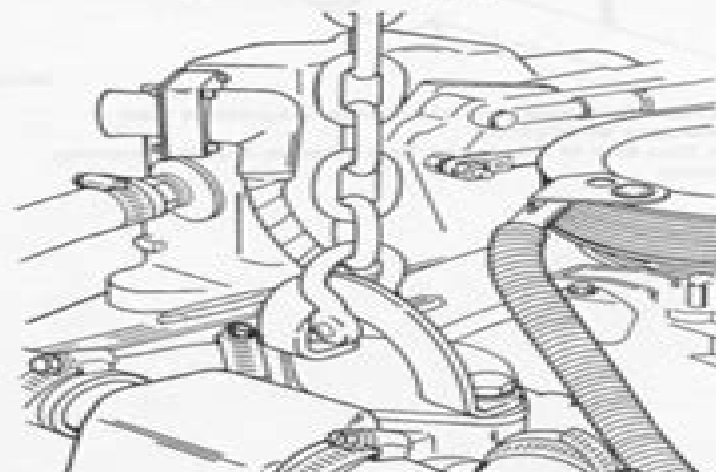


- a - Bolt, Rear Engine Mounting  
b - Washer, Large Steel  
c - Spacer, Metal  
d - Rear Engine Mount  
e - Fiber Washer With Double Wound Lockwasher in the Center  
f - Inner Transom Plate Mounts  
g - Locknut (Hidden in This View)

### **⚠ CAUTION**

When lowering engine into position **DO NOT** set engine on shift cable. Shift cable outer casing can be crushed causing difficult or improper shifting.

6. Set engine down on stringers and relieve hoist tension. Disconnect sling from engine lifting eyes and switch sling to center lifting eye.



# 1995 Mercruiser 50 Mcm Service Manua

**Mike Jess**



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