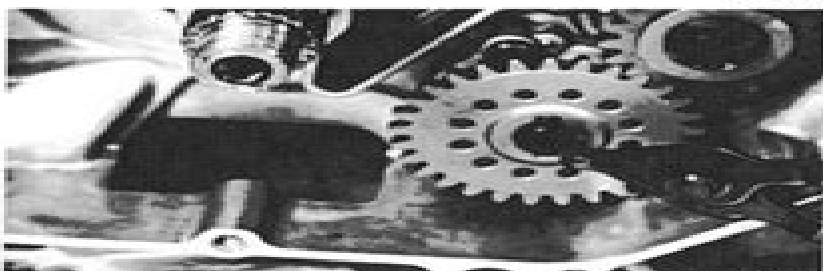


CD965A



CD964

■NOTE: When installed correctly, the sides of the drive and driven gears will be flush with each other.

6. Install the clutch shoe assembly and secure with the flange nut (threads coated with red Loctite #271). Tighten to 221 ft-lb.



PR410A

7. Install the clutch cover alignment pins into the crankcase, apply oil to the cover gasket, and install the gasket onto the crankcase.
8. Install the one-way clutch onto the clutch shoe assembly.



PR390A

### CAUTION

When installed correctly, the green alignment dot (or the word OUTSIDE) on the one-way clutch is visible.

9. Lightly grease the clutch housing seal; then insert the left fixed-drive spacer.



CF085A



CF085A

10. Apply grease to the outer edges of the clutch housing; then from inside the clutch cover, install the clutch housing into the cover using a rubber mallet.
11. Place the clutch cover/housing assembly into position on the crankcase; then secure with the cap screws making sure the different-lengthed cap screws are in their proper location. Tighten to 8 ft-lb.

# Arctic Cat 500 Manual Gear Reduction

**Guillaume Favre**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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