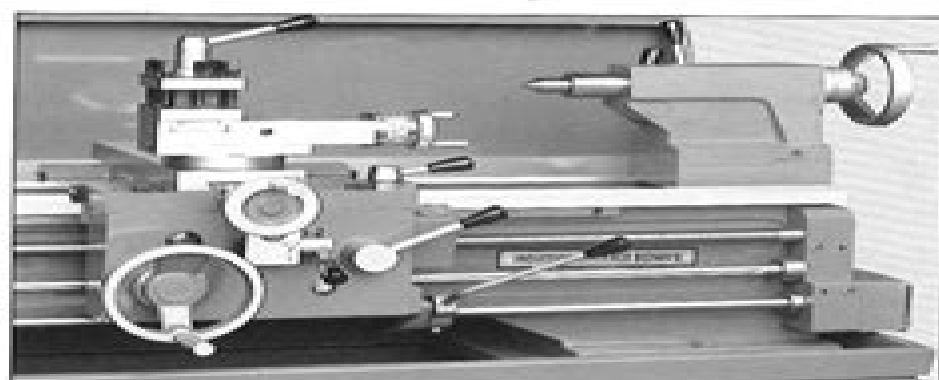


ACRA TURN 1330 1340



HEAD STOCK & GEARBOX



APRON & CARRIAGE

TAILSTOCK

SPECIFICATIONS:

MODEL: ACRA TURN 1340. (1330)

	DESCRIPTION	INCH SYSTEM		METRIC SYSTEM	
NOMINAL SIZE	HEIGHT CENTER	6 1/2 in.		165mm.	
	SWING OVER BED	13 in.		330mm.	
	SWING OVER CROSS SLIDE	7-5/8 in.		195mm.	
	DISTANCE BETWEEN CENTERS	40 in. (30 in.)		1000mm (750mm.)	
	SWING OVER GAP	19 1/4"		490mm	
SPINDLE	WIDTH OF BED	7 1/2"		190mm	
	NUMBER OF SPINDLE SPEEDS	12		12	
	RANGE OF SPEEDS SPINDLE	45-1800rpm.		45-1800rpm.	
	HOLE THROUGH SPINDLE	1 1/8 in.		32mm.	
	SPINDLE NOSE TAPER OF SPINDLE BORE	O1-4 Camlock M. T. No. 5		O1-4 Camlock M. T. No. 5	
TAIL STOCK	TAPER OF CENTER SPINDLE TRAVEL	M. T. No. 3 4-3/8"		M. T. No. 3 110mm.	
TOOL SLIDE	CROSS SLIDE TRAVEL	6 1/8 in.		165mm.	
	COMPOUND REST TRAVEL	3-3/8"		85mm.	
THREADS	NUMBER OF THREAD CHANGE RANGE OF THREADS	32 4-55 T. P. I.	32 8-120 DP	32 0.4-7.0mm PITCH	32 0.4-7.0 MP
FEEDS	RANGE OF LONGITUDINAL FEEDS	0.0033-0.0738in/rev.		0.067-1.485mm/rev.	
	RANGE OF CROSS FEEDS	0.0011-0.0245in/rev.		0.033-0.742mm/rev.	
DIMENSIONS	OVERALL WIDTH OF MACHINE	28-7/8"		735mm.	
	OVERALL HEIGHT OF MACHINE	46 1/2 in.		1180mm.	
	OVERALL LENGTH OF MACHINE	75 in. (55 in.)		1930mm. (1660mm.)	
SHIPPING	MACHINE NET WEIGHT	1540 lbs. (1430 lbs.)		700kgs. (650kgs.)	
	GROSS WEIGHT	1810 lbs. (1700 lbs.)		820kgs. (770kgs.)	
	CRATE DIMENSION L. x W. x H.	73" (or 67") x 30" x 55"		1850 (or 1650) x 760 x 1340	

Illustrations and specifications not binding as to detail. Specifications subject to change without prior notice.

STANDARD ACCESSORIES:

- *ELECTRICAL EQUIPMENT & MOTOR 3HP 3PH
- *SET OF CHANGE GEARS
- *CENTER SLEEVE M. T. NO. 5 x 3
- *TWO CENTERS M. T. NO. 3
- *THREADING DIAL
- *TOOL BOX, SET OF SPANNERS AND KEYS
- *4-WAYS TURRET TOOLPOST
- *TOOL POST WRENCH
- *6" DIA BACK PLATE

OPTIONAL ACCESSORIES:

- *3-JAW SCROLL CHUCK 6"
- *4-JAW INDEPENDENT CHUCK 6"
- *FACE PLATE 50"
- *STEADY REST
- *FOLLOW REST
- *COOLANT PUMP EQUIPMENT
- *SPASH GUARD
- *TAPER ATTACHMENT
- *AMERICAN TOOLPOST

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Acra 1340 Manual

RS Peters



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