

## Repair Instructions

### Impact Bar Bracket Replacement - Front Bumper

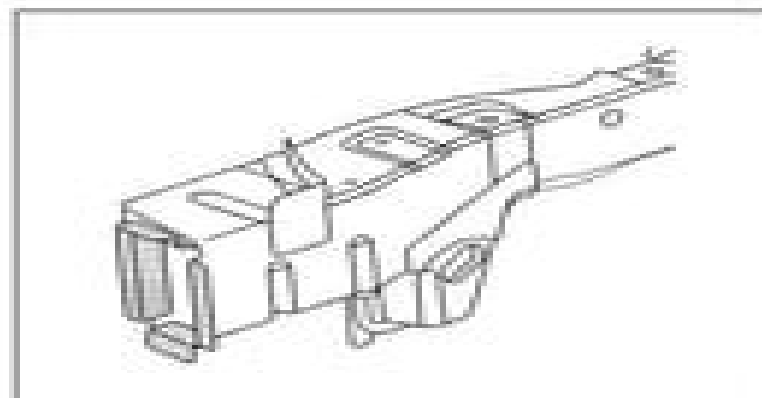
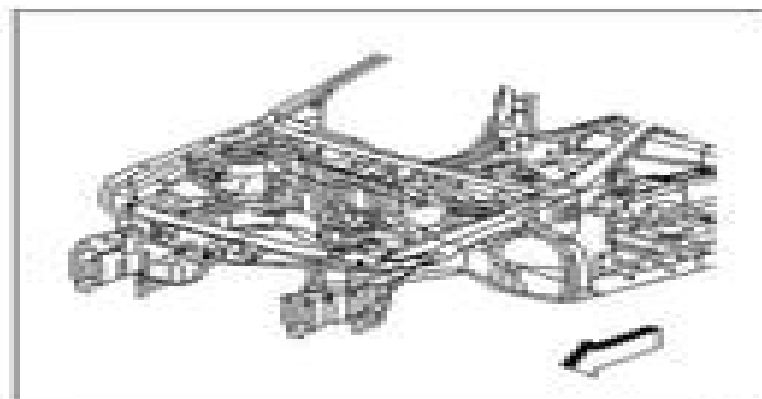
#### Removal Procedure

**Caution:** To avoid personal injury when exposed to welding flashes or to galvanized (Zinc Oxide) metal toxic fumes while grinding/cutting on any type of metal or sheet molded compound, you must work in a properly ventilated area, wearing an approved respirator, eye protection, earplugs, welding gloves, and protective clothing.

1. Disable the SRS system.
2. Disconnect the negative battery cable.
3. Remove all related panels and components.
4. Repair as much of the damage as possible. Refer to Dimensions - Body on page 3-7.
5. Remove the sealers and anti-corrosion materials from the repair area, as necessary.

**Important:** Note the number and location of the factory welds for installation of the impact bar bracket - front bumper.

6. Locate and drill out all the factory welds from the outside surface of the rail.



# 7 Saturn Ion Service Repair Manual

**JE Gale**



## 7 Saturn Ion Service Repair Manual:

NASA SP. ,1967      **Books in Print Supplement** ,1978      **Chilton General Motors Mechanical Service** ,2005

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