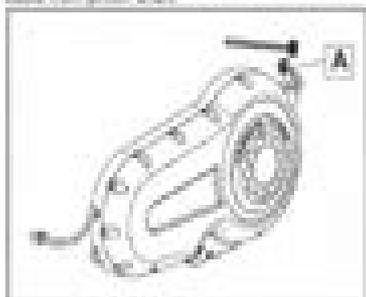
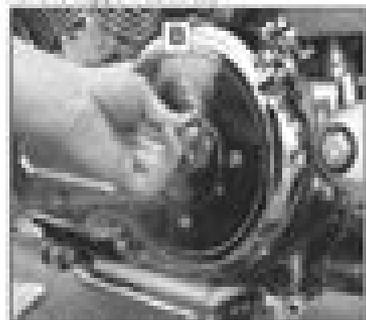


CLUTCH PINION SHAFT REMOVAL

1. Protect finish of pinion shaft (A). Use an adjustable wrench to rotate arm toward clutch cable and remove cable from pinion shaft.



2. Remove primary cover cap plate, cover pins, and O-ring (page 9.6).
3. Remove dog point screw (B).



4. Push clutch pinion shaft out of primary cover.



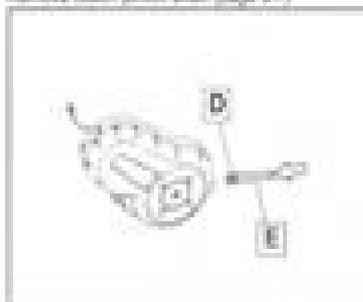
5. Inspect pinion shaft gear teeth (C) for cracks, broken teeth, or wear.

CLUTCH PINION SHAFT BEARING INSPECTION

1. Apply engine oil to the bearings.
2. Temporarily install pinion shaft into primary cover.
3. Turn shaft by hand. Observe feel of bearings. Replace bearings if rough or notched when a robotest.

CLUTCH PINION SHAFT SEAL REMOVAL & INSTALLATION

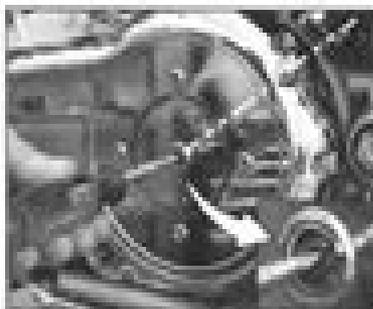
1. Remove clutch pinion shaft (page 9.7).



2. Carefully pry seal (D) out of primary cover.
3. Lubricate outer edge of new seal with engine oil and bedding it with grease.
4. Drive seal into place with a substitute driver (E).

CLUTCH PINION SHAFT INSTALLATION

1. Lubricate and install clutch pinion shaft. Press release rack with screwdriver until flat side of rack is UP and rack teeth align with teeth of pinion shaft.
2. Push pinion shaft into cover until seated.



3. Rotate arm toward clutch cable until it stops. The arm should be positioned at a 10°±2° angle to primary cover parking line when it stops. If angle is not correct, tilt arm, rotate as needed, and re-install until angle is correct.

4. Install dog point screw (B) to 4.5 Nm (40 lbf-in).



PRIMARY COVER REMOVAL

1. Refer to exploded view on page 9.4.
2. Remove shaft linkage and fastener as an assembly (page 9.3). Note dots on arm and shaft must be aligned for assembly.



Clutch Cable Removal From Release Arm

3. Protect finish of pinion shaft release arm and use an adjustable wrench to rotate arm toward clutch cable and remove cable from pinion shaft.



4. Disconnect regulator/master 2 pin connector to stator with 3 pin connector (A) can be pulled clear of frame.



5. Remove cap plate and cap plate seal (page 9.6).
6. Drain engine oil into suitable container.

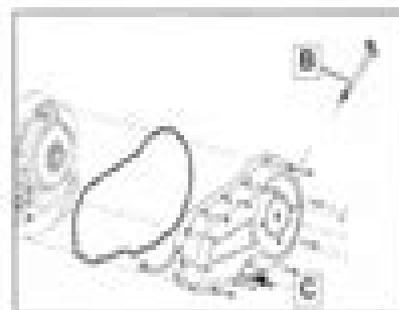
NOTE: Primary cover can be removed without draining the engine oil. Use a substitute oil drain pan under the primary cover to catch the oil.

7. Remove clutch pinion shaft (B) (page 9.7).

NOTE: Pinion shaft removal is not required for primary cover removal.

8. Remove primary cover screws.

NOTE: Note position of anchor screw (C) in the hole just to the rear of the shaft shaft.



9. Remove primary cover.



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