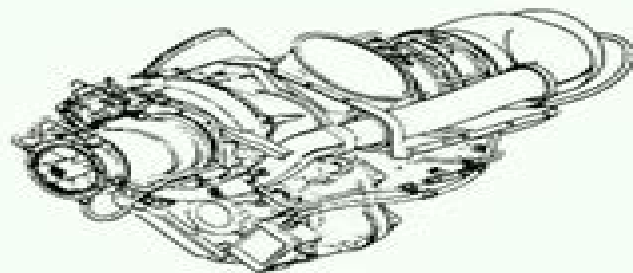


TECHNICAL MANUAL

AVIATION UNIT AND AVIATION INTERMEDIATE MAINTENANCE MANUAL

ENGINE ASSEMBLY



MODE L T63-A-5A
NSN 2840-00-923-6023
MODEL T63-A-700
NSN 2840-00-179-5536

HEADQUARTERS
DEPARTMENT OF THE ARMY
27 FEBRUARY 1981

ENGINE - GENERAL	
COMPRESSOR SECTION	
COMBUSTION SECTION	
POWER TURBINE	
ACCESSORY GEARBOX	
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Allison T63 Maintenance Manual

**United States. Department of the
Army**



Allison T63 Maintenance Manual:

Aviation Unit and Intermediate Maintenance Manual, 1992 **Bell OH-58 A C D Kiowa Helicopter Maintenance, Repair And Parts Manuals**, A sample of the manuals contained TM55 2840 256 23 Aviation unit and aviation intermediate maintenance for engine aircraft turbo shaft nsn 2840 01 131 3350 t703 ad 700 2840 01 333 2064 t703 ad 700a 2840 01 391 4397 TM1 1427 779 23P Aviation unit and intermediate maintenance repair parts and Special tools lists including depot maintenance repair parts and special tools for OH 58d controls displays system nsn 1260 01 165 3959 TM1 1520 248 PPM OH 58d Kiowa Warrior helicopter progressive phase maintenance inspection checklist and preventive maintenance services TB 1 1520 248 20 21 Tailboom visual inspection on all OH 58d and OH 58d i Kiowa Warrior helicopters TM55 1520 248 23 8 1 Aviation unit and intermediate maintenance manual for Army model OH 58d Kiowa Warrior helicopter TM55 1520 248 23 8 2 Aviation unit and intermediate maintenance manual for Army model OH 58d Kiowa Warrior Helicopter TM1 1520 248 S Preparation for shipment of Army model OH 58d and OH 58d i Kiowa Warrior Helicopters TM1 1520 248 23P Aviation unit and intermediate maintenance repair parts and Special tools list including depot maintenance repair parts and Special tools for Kiowa Warrior helicopter observation OH 58d nsn 1520 01 125 5476 eic roc TB 1 1520 248 20 29 Installation and removal instructions for the tremble trimpack global positioning system gps special mission kits on OH 58d Kiowa Warrior helicopters TB 1 1520 248 20 31 One time and recurring visual inspection of tailboom and relate restriction on forward indicated airspeed on all OH 58d Kiowa Warrior helicopter TB 1 1520 248 20 36 Changes to tailboom inspection interval and rescinding of flight restrictions on all OH 58d Kiowa Warrior helicopters TM1 2840 256 23P Aviation unit and aviation intermediate maintenance repair parts and Special tools list including depot maintenance repair parts for engine aircraft turbo shaft nsn 2840 01 131 3350 t703 ad 700 2840 01 333 2064 t703 ad 700a 2840 01 391 4397 t703 ad 700b TB 1 1520 248 23 1 Announcement of approval and release of nondestructive test equipment inspection procedure Manual FOR TM1 1520 254 23 technicalman aviation unit maintenance avum and aviation intermediate maintenance avim Manual nondestructive inspection procedures for OH 58 Kiowa Warrior Helicopter series TB 1 1520 248 20 40 Inspection and cleaning intervals for the countermeasures set an alq 144 ir jammer transmitter on OH 58d Kiowa Warrior Helicopters TM1 1520 266 23 Aviation unit maintenance avum and aviation intermediate main avim Manual nondestructive inspection procedures for OH 58d Kiowa Warrior Helicopter series TM1 1427 779 23 Aviation unit and aviation intermediate maintenance Manual for control display subsystem cds part number 8521308 902 nsn 1260 01 432 8523 and part number 8521308 903 1260 01 432 TM 1 1520 248 CL Technical manual operators and crewmembers checklist Army OH 58d Kiowa Warrior helicopter TM1 1520 248 MTF Maintenance test flight Army OH 58d Kiowa Warrior helicopter TM55 1520 248 23 8 1 Aviation unit and intermediate maintenance manual Army model OH 58d Kiowa Warrior helicopter TM55 1520 248 23 8 2 Aviation unit and intermediate maintenance manual Army model OH 58d Kiowa Warrior helicopter TM55 1520 248 23 9

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Index of Technical Publications United States. Department of the Army,1977 *Commerce Business Daily* ,2000-03 **Monthly Catalogue, United States Public Documents** ,1993-02 **AERO TRADER, AUGUST 1996** Causey Enterprises, LLC, **Monthly Catalog of United States Government Publications** ,1991 **Desert Shield and Desert Storm** Howard K. Butler,1991 The Iraqi invasion of Kuwait on August the 2nd 1990 and the resultant decision by the President to deploy land air and naval forces to protect Saudi Arabia and the United Arab Emirates led since August the 8th 1990 to a steady measured commitment of soldiers sailors airmen and supporting equipment to Southwest Asia That commitment which began approaching its apparent apex by early November suddenly broadened on the 8th of that month when the President expanded the original defensive objective to entail the liberation of Kuwait His policy addendum called for doubling the 200 000 men in Southwest Asia to about 400 000 and he gave Iraq a January the 15th 1991 deadline to quit Kuwait or face massive military force Overall American policy in this matter could therefore be considered roughly three phased one the original defensive deployment of 200 000 strong August 8 November 8 1990 two the reinforcement to attack strength of about 400 000 November 8 1990 to January 15 1991 and three January 16 1991 to February 27 1991 war **Manuals Combined" ARMY AIRCRAFT GAS TURBINE ENGINES** , COURSE OVERVIEW Fulfilling the Army s need for engines of simple design that are easy to operate and maintain the gas turbine engine is used in all helicopters of Active Army and Reserve Components and most of the fixed wing aircraft to include the Light Air Cushioned Vehicle LACV We designed this subcourse to teach you theory and principles of the gas turbine engine and some of the basic army aircraft gas turbine engines used in our aircraft today CHAPTERS OVERVIEW Gas turbine engines can be classified according to the type of compressor used the path the air takes through the engine and how the power produced is extracted or used The chapter is limited to the fundamental concepts of the three major classes of turbine engines each having the same principles of

operation Chapter 1 is divided into three sections the first discusses the theory of turbine engines The second section deals with principles of operation and section III covers the major engine sections and their description CHAPTER 2 introduces the fundamental systems and accessories of the gas turbine engine Each one of these systems must be present to have an operating turbine engine Section I describes the fuel system and related components that are necessary for proper fuel metering to the engine The information in CHAPTER 3 is important to you because of its general applicability to gas turbine engines The information covers the procedures used in testing inspecting maintaining and storing gas turbine engines Specific procedures used for a particular engine must be those given in the technical manual TM covering that engine The two sections of CHAPTER 4 discuss in detail the Lycoming T53 series gas turbine engine used in Army aircraft Section I gives a general description of the T53 describes the engine s five sections explains engine operation compares models and specifications and describes the engine s airflow path The second section covers major engine assemblies and systems CHAPTER 5 covers the Lycoming T55 gas turbine engine Section I gives an operational description of the T55 covering the engine s five sections Section II covers in detail each of the engine s sections and major systems The SOLAR T62 auxiliary power unit APU is used in place of ground support equipment to start some helicopter engines It is also used to operate the helicopter hydraulic and electrical systems when this aircraft is on the ground to check their performance The T62 is a component of both the CH 47 and CH 54 helicopters part of them not separate like the ground support equipment APU s On the CH 54 the component is called the auxiliary powerplant rather than the auxiliary power unit as it is on the CH 47 The two T62 s differ slightly CHAPTER 6 describes the T62 APU explains its operation discusses the reduction drive accessory drive combustion and turbine assemblies and describes the fuel lubrication and electrical systems CHAPTER 7 describes the T63 series turboshaft engine which is manufactured by the Allison Division of General Motors Corporation The T63 A 5A is used to power the OH 6A and the T63 A 700 is in the OH 58A light observation helicopter Although the engine dash numbers are not the same for each of these the engines are basically the same As shown in figure 7 1 the engine consists of four major components the compressor accessory gearbox combustor and turbine sections This chapter explains the major sections and related systems The Pratt and Whitney T73 P 1 and T73 P 700 are the most powerful engines used in Army aircraft Two of these engines are used to power the CH 54 flying crane helicopter The T73 design differs in two ways from any of the engines covered previously The airflow is axial through the engine it does not make any reversing turns as the airflow of the previous engines did and the power output shaft extends from the exhaust end CHAPTER 8 describes and discusses the engine sections and systems Constant reference to the illustrations in this chapter will help you understand the discussion

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