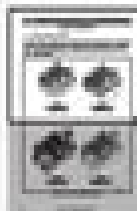




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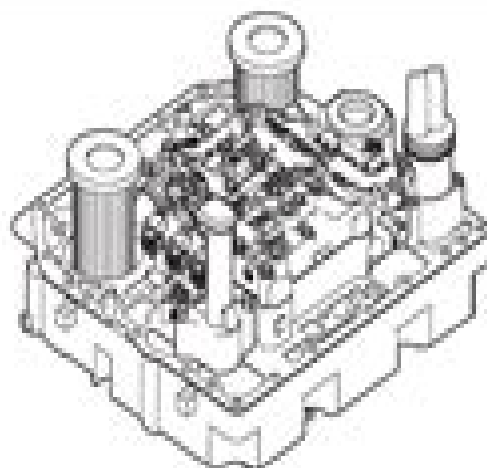


## 3000 AND 4000 PRODUCT FAMILIES TROUBLESHOOTING MANUAL – ALLISON 4<sup>th</sup> GENERATION CONTROLS

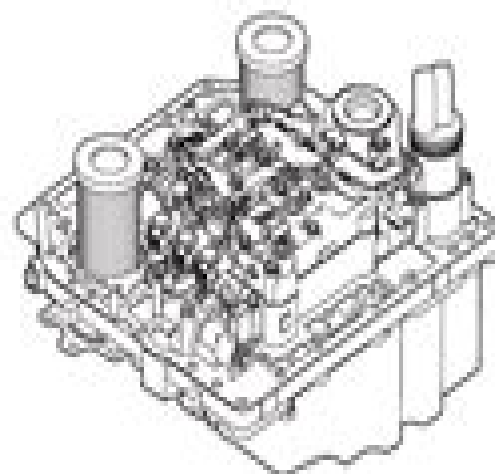
### GENERAL DESCRIPTION

#### 1-6. CONTROL MODULE *(Figure 1-8)*

The Allison 4<sup>th</sup> Generation Series transmission control module contains a main body assembly and solenoid valve body assembly, which are mounted to an aluminum channel plate. The TCM issues commands to various solenoids in the two valve bodies to govern fluid flow to the clutches (including torque converter clutch). The solenoids produce an output pressure that is proportional to current from the TCM. Hence, the solenoids are referred to as pressure control solenoids (PCS).



6-SPEED  
3000 PRODUCT FAMILY  
CONTROL MODULE



7-SPEED  
3000 PRODUCT FAMILY  
CONTROL MODULE

# Allison 4000 Service Manual

**Mark Steyvers**



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