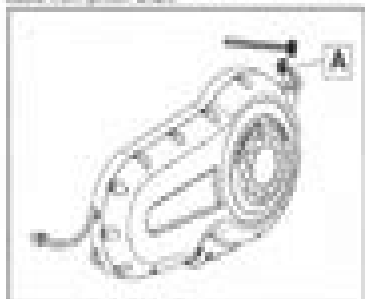
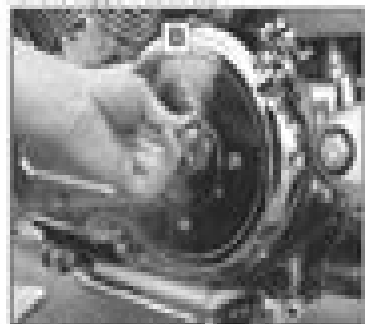


CLUTCH PINION SHAFT REMOVAL

1. Protect finish of pinion shaft (A). Use an adjustable wrench to rotate arm toward clutch cable and remove cable from pinion shaft.



2. Remove primary cover (cap plate, cover plate, and O-ring) (page 9.6).
3. Remove dog point screw (B).



4. Pull clutch pinion shaft out of primary cover.



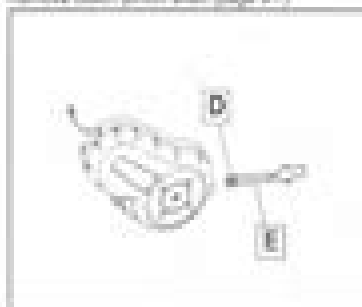
5. Inspect pinion shaft gear teeth (C) for cracks, broken teeth, or wear.

CLUTCH PINION SHAFT BEARING INSPECTION

1. Apply engine oil to the bearings.
2. Temporarily install pinion shaft into primary cover.
3. Turn shaft by hand. Observe feel of bearings. Replace bearings if rough or notched action is noticed.

CLUTCH PINION SHAFT SEAL REMOVAL & INSTALLATION

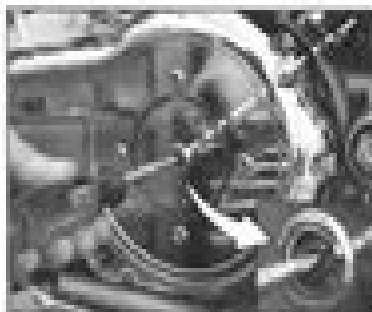
1. Remove clutch pinion shaft (page 9.7).



2. Carefully pry seal (D) out of primary cover.
3. Lubricate outer edge of new seal with engine oil and feeling to with grease.
4. Drive seal into place with a suitable driver (E).

CLUTCH PINION SHAFT INSTALLATION

1. Lubricate and install clutch pinion shaft. Rotate release rack with screwdriver until flat side of rack is UP and rack teeth align with teeth of pinion shaft.
2. Push pinion shaft into cover until seated.



3. Rotate arm toward clutch cable until it stops. The arm must be positioned at a 10°±5° angle to primary cover parting line when it stops. If angle is not correct, oil arm, rotate as needed, and re-install until angle is correct.

4. Install dog point screw (F) to 4.5 Nm (40 inch-lb).



PRIMARY COVER REMOVAL

1. Refer to exploded view on page 9.4.
2. Remove shift linkage and bracket as an assembly (page 9.3). Note dots on arm and shaft must be aligned to assembly.



Clutch Cable Removal From Release Arm

3. Protect finish of pinion shaft release arm and use an adjustable wrench to rotate arm toward clutch cable and remove cable from pinion shaft.



4. Disconnect regulator/master 2 pin connector to slave with 3 pin connector (A) can be pulled clear of frame.



5. Remove cap plate and cap plate seal (page 9.6).
6. Drain engine oil into suitable container.

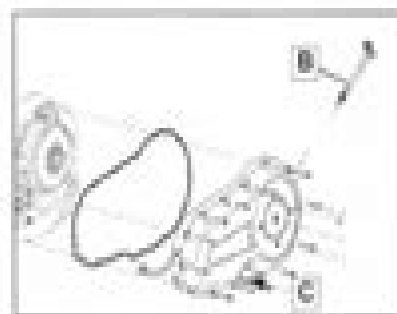
NOTE: Primary cover can be removed without draining the engine oil. Use a suitable oil drain pan under the primary cover to catch the oil.

7. Remove clutch pinion shaft (B) (page 9.7).

NOTE: Pinion shaft removal is not required for primary cover removal.

8. Remove primary cover screws.

NOTE: Note position of anchor screw (C) in the hole just to the rear of the shaft shaft.



9. Remove primary cover.

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1. Understanding the eBook 2007 Victory Vegas Jackpot Service Manual 12408
 - The Rise of Digital Reading 2007 Victory Vegas Jackpot Service Manual 12408
 - Advantages of eBooks Over Traditional Books
2. Identifying 2007 Victory Vegas Jackpot Service Manual 12408
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2007 Victory Vegas Jackpot Service Manual 12408
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2007 Victory Vegas Jackpot Service Manual 12408

- Personalized Recommendations
- 2007 Victory Vegas Jackpot Service Manual 12408 User Reviews and Ratings
- 2007 Victory Vegas Jackpot Service Manual 12408 and Bestseller Lists
- 5. Accessing 2007 Victory Vegas Jackpot Service Manual 12408 Free and Paid eBooks
 - 2007 Victory Vegas Jackpot Service Manual 12408 Public Domain eBooks
 - 2007 Victory Vegas Jackpot Service Manual 12408 eBook Subscription Services
 - 2007 Victory Vegas Jackpot Service Manual 12408 Budget-Friendly Options
- 6. Navigating 2007 Victory Vegas Jackpot Service Manual 12408 eBook Formats
 - ePub, PDF, MOBI, and More
 - 2007 Victory Vegas Jackpot Service Manual 12408 Compatibility with Devices
 - 2007 Victory Vegas Jackpot Service Manual 12408 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2007 Victory Vegas Jackpot Service Manual 12408
 - Highlighting and Note-Taking 2007 Victory Vegas Jackpot Service Manual 12408
 - Interactive Elements 2007 Victory Vegas Jackpot Service Manual 12408
- 8. Staying Engaged with 2007 Victory Vegas Jackpot Service Manual 12408
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2007 Victory Vegas Jackpot Service Manual 12408
- 9. Balancing eBooks and Physical Books 2007 Victory Vegas Jackpot Service Manual 12408
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2007 Victory Vegas Jackpot Service Manual 12408
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine 2007 Victory Vegas Jackpot Service Manual 12408
 - Setting Reading Goals 2007 Victory Vegas Jackpot Service Manual 12408
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 2007 Victory Vegas Jackpot Service Manual 12408

- Fact-Checking eBook Content of 2007 Victory Vegas Jackpot Service Manual 12408
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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