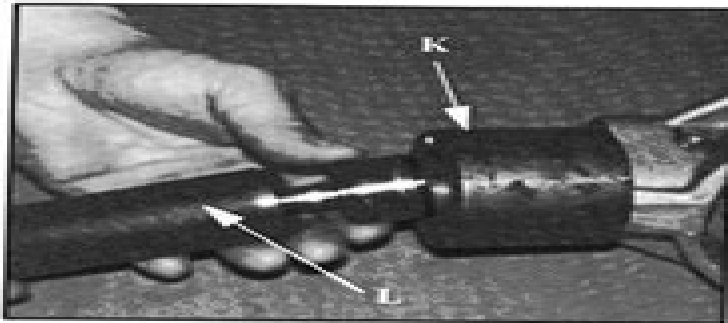


8. Install puller guide (G) with extension cap (H).
9. Apply grease to extension cap and threads of puller bolt to ease removal.
10. Thread bolt (J) with nut (I) onto ball joint stud as shown.
11. Apply heat to ease removal.
12. Hold bolt (J) and turn nut (I) clockwise until ball joint is removed from strut housing.



13. To **install** a new ball joint, Remove extension cap and attach puller guide using short bolts provided in the kit.
14. Remove extension cap and attach puller guide using short bolts provided in the kit.
15. Insert new ball joint (K) into driver (L).
16. Slide ball joint/driver assembly into guide.
17. Apply heat to ease installation.
18. Drive new joint into strut housing until fully seated.
19. Apply Loctite™ 242 (PN 2871949) to threads of retaining plate screws or install new screws with pre-applied locking agent. Torque screws to specification.

$$\text{E} = \text{T}$$

Retaining Screw Torque: 8 ft. lbs. (11 Nm)

20. Install A-arm on ball joint and torque castle nut to specification.

$$\text{E} = \text{T}$$

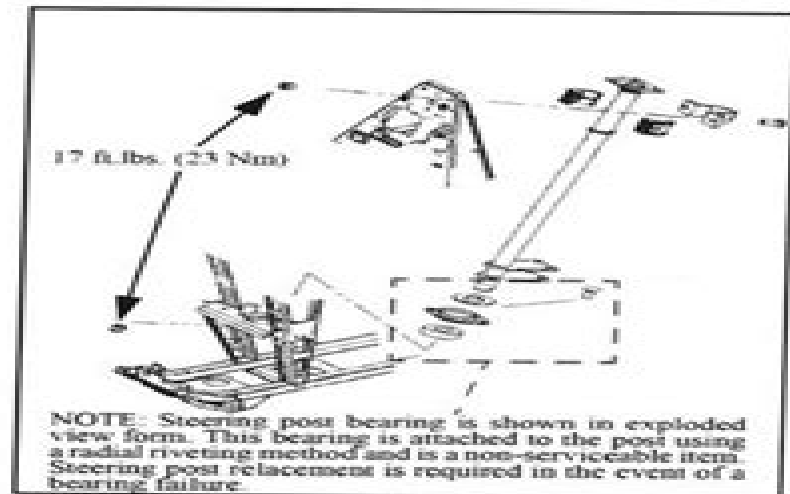
Castle Nut Torque: 30 ft. lbs. (41 Nm)

21. Reinstall cotter pin with open ends toward rear of machine.

Steering Post Removal

1. Remove the front cab.
2. Remove the handle bar pod.
3. Remove the handle bar.
4. Remove the fuel tank bracket assembly.
5. Remove the steering tie rod ends from the steering bracket. Note the orientation of the fasteners and bracket on the steering assembly.
6. Remove the steering post nuts at the mount plate.
7. Remove the top steering bracket.
8. Remove the steering post.

Steering Post Assembly



1. Install the steering post.
2. Install the steering post nuts at the mount plate.
3. Install the top steering bracket.
4. Torque all fasteners to specification.
5. Install the steering tie rod ends from the steering bracket, noting the orientation of the fasteners and bracket on the steering assembly.
6. Install the fuel tank bracket, handle bar and pod. Torque fasteners to specification.
7. Check the steering, the handle bars must move freely and easily from full left to full right without binding.
8. Install front cab.

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Jeremy Churchill



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