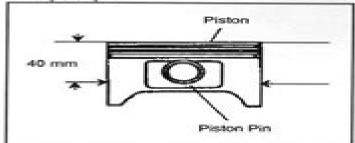
#### Piston-to-Cylinder Clearance

1. Measure piston outside diameter at a point 40 mm down from the top of the piston at a right angle to the direction of the piston pin.

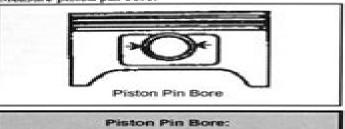


2. Subtract this measurement from the maximum cylinder measurement obtained in Step 5 above.

# Piston to Cylinder Clearance EH500PLE (498cc) Std: .0006-.0018" (.015-.045 mm) EH46PLE(455cc) Std: .0006-.0028" (.015-.050 mm) Piston O.D.: EH500PLE (498cc) Std: 3.6204-3.6215" (91.970-91.985 mm) EH46PLE (455cc) Std: 3.4594-3.4600" (87,870-87,885 mm)

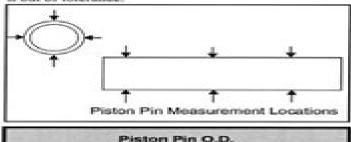
#### Piston / Rod Inspection

Measure piston pin bore.



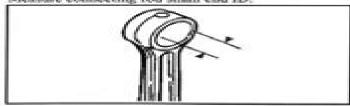
2. Measure piston pin O.D. Replace piston and/or piston pin if out of tolerance.

.9055 - .9057" (23.0 - 23.006 mm)



.9053 - .9055" (22.994 - 23.0 mm)

Measure connecting rod small end ID.



# **2011 Polaris Sportsman 400 Ho Service Manual**

**Julia Schneider** 

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#### Table of Contents 2011 Polaris Sportsman 400 Ho Service Manual

- 1. Understanding the eBook 2011 Polaris Sportsman 400 Ho Service Manual
  - The Rise of Digital Reading 2011 Polaris Sportsman 400 Ho Service Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying 2011 Polaris Sportsman 400 Ho Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - ∘ Features to Look for in an 2011 Polaris Sportsman 400 Ho Service Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from 2011 Polaris Sportsman 400 Ho Service Manual
  - Personalized Recommendations
  - 2011 Polaris Sportsman 400 Ho Service Manual User Reviews and Ratings
  - 2011 Polaris Sportsman 400 Ho Service Manual and Bestseller Lists
- 5. Accessing 2011 Polaris Sportsman 400 Ho Service Manual Free and Paid eBooks
  - 2011 Polaris Sportsman 400 Ho Service Manual Public Domain eBooks
  - o 2011 Polaris Sportsman 400 Ho Service Manual eBook Subscription Services

- 2011 Polaris Sportsman 400 Ho Service Manual Budget-Friendly Options
- 6. Navigating 2011 Polaris Sportsman 400 Ho Service Manual eBook Formats
  - o ePub, PDF, MOBI, and More
  - 2011 Polaris Sportsman 400 Ho Service Manual Compatibility with Devices
  - 2011 Polaris Sportsman 400 Ho Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 2011 Polaris Sportsman 400 Ho Service Manual
  - Highlighting and Note-Taking 2011 Polaris Sportsman 400 Ho Service Manual
  - Interactive Elements 2011 Polaris Sportsman 400 Ho Service Manual
- 8. Staying Engaged with 2011 Polaris Sportsman 400 Ho Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 2011 Polaris Sportsman 400 Ho Service Manual
- 9. Balancing eBooks and Physical Books 2011 Polaris Sportsman 400 Ho Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 2011 Polaris Sportsman 400 Ho Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine 2011 Polaris Sportsman 400 Ho Service Manual
  - Setting Reading Goals 2011 Polaris Sportsman 400 Ho Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 2011 Polaris Sportsman 400 Ho Service Manual
  - Fact-Checking eBook Content of 2011 Polaris Sportsman 400 Ho Service Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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