

DRIVE BELT (NON-EBS)**Belt Removal**

1. Remove outer PVT cover as described in "PVT SYSTEM SERVICE - PVT Disassembly".
2. Mark the drive belt direction of rotation so that it can be installed in the same direction.

NOTE: Belt is normally positioned so that the part number can be easily read.

3. To remove drive belt, place the transmission in "Park" and push down on the belt firmly to open the clutch sheaves.



4. Then lift upward on the belt while pulling it out and down over the driven clutch outer sheave.

**Belt Inspection**

1. Inspect belt for hour glassing (extreme circular wear in at least one spot and on both sides of the belt). Hour glassing occurs when the drive train does not move and the drive clutch engages the belt.
2. Inspect belt for loose cords, missing cogs, cracks, abrasions, thin spots, or excessive wear. Compare belt measurements with a new drive belt. Replace if necessary.
3. Belts with thin spots, burn marks, etc., should be replaced to eliminate noise, vibration, or erratic PVT operation. See the Troubleshooting Chart at the end of this chapter for possible causes.

Belt Installation

NOTE: Be sure to install belt in the same direction as it was removed.

1. Loop belt over drive clutch and over driven sheave.



6

2. While pushing down on top of belt, turn the back, or moveable driven sheave, clockwise.
3. The belt then should be able to be pushed down into and between the sheaves.
4. Continue rotating the driven clutch and belt clockwise until the belt is fully installed.
5. Install outer PVT cover as described in "PVT SYSTEM SERVICE - PVT Assembly".
6. See "PVT Break-In (Drive Belt / Clutches)", page 6.5

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Daniel F McAuley



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Table of Contents 11 Polaris Pro 800 Service Manual

1. Understanding the eBook 11 Polaris Pro 800 Service Manual
 - The Rise of Digital Reading 11 Polaris Pro 800 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 11 Polaris Pro 800 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 11 Polaris Pro 800 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 11 Polaris Pro 800 Service Manual
 - Personalized Recommendations
 - 11 Polaris Pro 800 Service Manual User Reviews and Ratings
 - 11 Polaris Pro 800 Service Manual and Bestseller Lists

-
5. Accessing 11 Polaris Pro 800 Service Manual Free and Paid eBooks
 - 11 Polaris Pro 800 Service Manual Public Domain eBooks
 - 11 Polaris Pro 800 Service Manual eBook Subscription Services
 - 11 Polaris Pro 800 Service Manual Budget-Friendly Options
 6. Navigating 11 Polaris Pro 800 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 11 Polaris Pro 800 Service Manual Compatibility with Devices
 - 11 Polaris Pro 800 Service Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 11 Polaris Pro 800 Service Manual
 - Highlighting and Note-Taking 11 Polaris Pro 800 Service Manual
 - Interactive Elements 11 Polaris Pro 800 Service Manual
 8. Staying Engaged with 11 Polaris Pro 800 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 11 Polaris Pro 800 Service Manual
 9. Balancing eBooks and Physical Books 11 Polaris Pro 800 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 11 Polaris Pro 800 Service Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine 11 Polaris Pro 800 Service Manual
 - Setting Reading Goals 11 Polaris Pro 800 Service Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of 11 Polaris Pro 800 Service Manual
 - Fact-Checking eBook Content of 11 Polaris Pro 800 Service Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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