



ASTM A53 standard specification

ASTM A53 Standard Spec. for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

This specification covers Seamless and Welded, Black and Hot-Dipped Galvanized nominal (average) wall pipe for coiling, bending, flanging and other special purposes and is suitable for welding. Continuous-Welded pipe is not intended for flanging.

Each length of pipe shall be subjected to the hydrostatic test. Also, each pipe shall be examined by a non-destructive examination method in accordance to the required practices.



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Tag: ASTM A53 Grade A, ASTM A53 Grade B, ASTM A53 Type F, ASTM A53 Type E, ASTM A53 Type S, ERW pipe, Furnace butt welded pipe, Continuous welded pipe

A53 pipe comes in three types and two grades

- **A53 Type F**, which is longitudinally furnace butt welded or continuous welded (Grade A only)
- **A53 Type E**, which is longitudinally electric resistance welded (Grades A and B)
- **A53 Type S**, which is seamless pipe, produced by hot working, and possibly cold finishing, the steel (Grades A and B). ASTM A53, Type S is now currently an outdated specification and has been replaced by ASTM A106 specification for seamless carbon steel pipe.

Astm A53 Specification Manual

Sabine Zange



Astm A53 Specification Manual:

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