

# INTRODUCTION

This *Shop Manual* covers the following  
**Bombardier made 1999 - 2000 ATV:**  
*Models*

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TRAXTER* (Canada) .....	7413
TRAXTER* (Canada) .....	7415
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TRAXTER* (U.S.) .....	7401
TRAXTER* (U.S.) .....	7414
TRAXTER* (U.S.) .....	7416
TRAXTER* (U.S.) .....	7418

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1. Model number

## VEHICLE AND ENGINE SERIAL NUMBER LOCATION



1. Engine  
 2. Vehicle

# Bombardier 650 Outlander Repair Manual

**L Reisser**



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