5S COLOR CHART Standardize floor tape, signs, and other visual elements in your facility. Uniform visuals make it faster and easier to identify hazards, and other important locations.

#### Standards (YELLOW)

- Machine guards
- Aishe walloweys:
- Operation standards
- Handrails and guardrails
- Cautions and warnings.
- OSHA compliance

A CAUTION OSHA Caution

#### Defects & Fire IREUN.

- . Firefighting equipment locations
- Sprinkler piping
- "Red tags" and temporary storage for tagged items

A DANCEL OSHA Danger

#### Total Process Management (WHITE)

- Pregnair torolla.
- Total process management constructions.
- Cleanliness.

#### Equipment (BLUE)

- Machines
- Inventory lines and signs.
- · Inspection points
- MORGON
- OSHA compliance

MOTIVE OSHA Notice

#### Inspection (ORANGE)

- Materials inspection
- Product inspection.
- Storage location

A WATHING OSHA Warning



- Flammable material containers
- Combustible material containers
- Extra caution working area

#### Safety (GREEN)

- Safety equipment
- First aid
- Safety posters
- Recycle containers
- · Exits
- OSHA compliance

OSHA Safety

#### Racks/Storage (CRAY)

- Blacks
- Station and the
- Floorstand display

#### Work in Progress (BILACK)

- Work in progress
- Materials and components
- Brain materials

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THE TOUGHEST FLOOR TAPE ON THE PLANET.





# **5s Color Code Guide**

**Steven Estrella** 

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