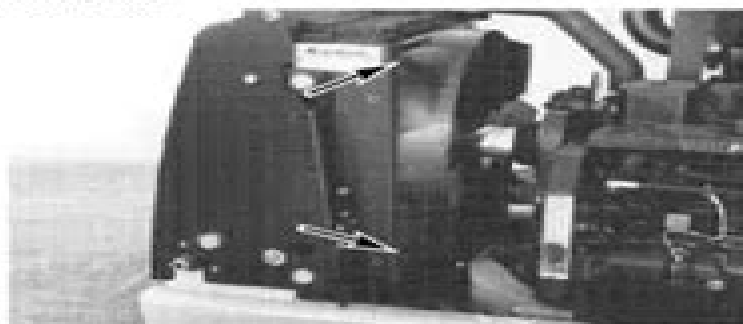
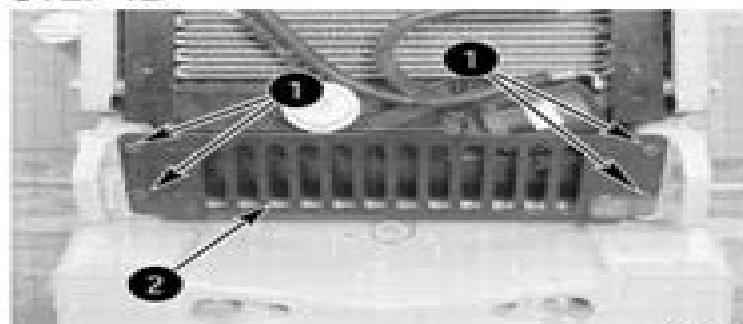


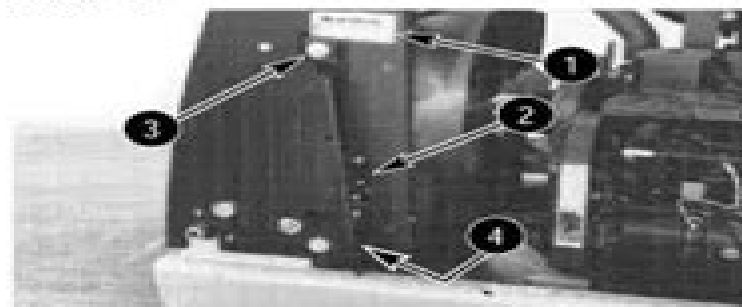
**STEP 11**

Remove the hardware from the fan shroud. Move the fan shroud away from the radiator.

**NOTE:** During installation tighten the bolts to a torque of 26 to 31 Nm (19 to 23 pound-feet).

**STEP 12**

Remove the bolts (1) and pump guard (2) from the machine.

**STEP 13**

Use a sharp knife and cut the warning decal (1). Remove the bolts that fasten the lower brackets (2) to the radiator. Remove the hardware and the lower brackets (2) from the radiator shroud. Remove the bolts and flat washers that fasten the upper brackets (3) to the radiator. Remove the bolts and flat washers (4) that fastens the condenser if equipped and oil cooler to the radiator. Lift the radiator straight up and remove the radiator from the machine.

**NOTE:** Installation of the radiator is the reverse of removal.

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# 550h Service Manual

**Yan Bai**



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