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5. Remove the two cap screws securing the strainer, then remove the strainer.

**NOTE:** Thoroughly clean any sealant from the oil strainer cap.



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#### END AT THIS POINT

To check/service oil strainer, see Section 3.

6. Place the oil strainer into position beneath the cap/case and secure with the cap screws. Tighten securely.
7. Place the strainer cap into position on the strainer making sure silicone sealant is applied; then secure with the cap screws. Tighten securely.



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8. Install the belly panel.

## Liquid Cooling System

**NOTE:** Debris in front of the engine or packed between the cooling fins of the radiator can reduce cooling capability. Using a garden hose, wash the radiator to remove any debris preventing air flow.

### CAUTION

Arctic Cat does not recommend using a pressure washer to clean the radiator core. The pressure may bend or flatten the fins causing restricted air flow, and electrical components on the radiator could be damaged. Use only a garden hose with spray nozzle at normal tap pressure.

The cooling system capacity can be found in Section 1. The cooling system should be inspected daily for leakage and damage. If leakage or damage is detected, take the ATV to an authorized Arctic Cat ATV dealer for service. Also, the coolant level should be checked periodically.

### CAUTION

Continued operation of the ATV with high engine temperature may result in engine damage or premature wear.

**NOTE:** High engine RPM, low vehicle speed, or heavy load can raise engine temperature. Decreasing engine RPM, reducing load, and selecting an appropriate transmission gear can lower the temperature.

When filling the cooling system, use a coolant/water mixture which will satisfy the coldest anticipated weather conditions of the area in accordance with the coolant manufacturer's recommendations. While the cooling system is being filled, air pockets may develop; therefore, run the engine for five minutes after the initial fill, shut the engine off, and then fill the cooling system to the bottom of the round pipe in the radiator neck.

### Checking/Filling

1. On the 700/1000, remove the two screws from the front of the radiator access panel. On the 450/550/650, remove the four screws securing the radiator access panel.



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# Arctic Cat 550 700 Atv Service Repair Workshop Manual 201

**BM King**



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