

# BOMBARDIER

## COMPONENT MAINTENANCE MANUAL

### PASS SIGNS/EMER LTS CONTROL PANEL

PART NUMBER CC670-51142-1,-3

## TESTING AND FAULT ISOLATION

### 1. General

- A. Testing of the PASS SIGNS/EMER LTS control panel is done after the assembly is completed and a visual check has been done of the panel.
- B. A continuity check is done to make sure that the wiring, connector, and toggle switches operate correctly.
- C. Obey all the local safety regulations for handling electronic components that contain electrostatic-sensitive devices (ESDS), as applicable. Many components have microprocessors and memory devices that can be damaged by electrostatic discharges. Do not touch ESDS components until you have a wrist strap installed and make sure you are correctly grounded before you do the testing and fault isolation.

### 2. Equipment

- A. (Commercially available) Multimeter.

### 3. Testing

Refer to Figure 101.

#### A. Visual check

- (1) Do a visual check of the PASS SIGNS/EMER LTS control panel (refer to CHECK Pageblock 33-24-07\_5001).

#### B. Integral lighting of the plastic panel – Continuity check

- (1) Do a continuity check between the contacts H and J of the electrical connector PL14J1.
  - (a) If the multimeter shows an open circuit, do a continuity check between PL14J3, contact + and contact –.
    - 1 If there is an open circuit, replace the integral lighting of the plastic panel.
    - 2 If there is continuity, do a continuity check of the wiring to isolate the defective wiring. Repair/replace the defective wiring.
    - 3 Connect the disconnected wiring.

#### C. NO SMKG ON OFF AUTO toggle switch S129 – Continuity Check (for part number CC670-51142-1)

- (1) Set the NO SMKG ON OFF AUTO toggle switch S129 to OFF.
- (2) Do a continuity check between the PL14J1 contacts that follow:

PL14J1, TEST POINT A	PL14J1, TEST POINT B	CONDITION
P	L	Open Circuit
P	N	Open Circuit

# Bombardier Maintenance Program Manual

**RJ Alexander**



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