#### Remove Oil Filter and Valve Housing/Oil Cooler Cover and Valve Housing

NOTE: Standard oil filter/valve housing shown. Procedure for removal of remote oil cooler cover and valve housing is the same.

> Guide pins (C) may be used as an aid for removing and installing oil filter housing.

- Disconnect turbocharger oil inlet line (shown removed) from oil filter and valve housing (A).
- Turn oil filter (B) counterclockwise using filter wrench and remove filter from housing.
- Remove eight cap screws securing oil filter and valve housing to cylinder block and remove housing. Remove and discard gasket.
- Remove valves and thoroughly clean all bores and passages in housing.

A-Oil Filter and Valve Housing

B-Oil Filter

C-Guilde Pins

D-Gasticet



Removing Filter and Valve Housing

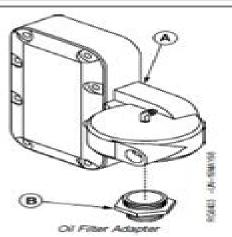


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#### Inspect and Replace Oil Filter Adapter

- Inspect threads on oil filter adapter (B) for damage. Remove adapter from housing (A) and replace as necessary.
- Coat adapter-to-oil filter housing threads with LOCTITE® 271 (TY9474) Thread Lock and Sealer before installing adapter in housing. Tighten adapter securely.

A-Oil Filter Housing B-Oil Filter Adapter



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John Harold Haynes, lan M. Coomber

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