

Determine and record the corresponding crankpin O.D. code number (or measure the crankpin O.D.).

NOTE:

The letter A or B on the outside crankshaft weight is the code for each crankpin O.D. from left-to-right.

Cross reference the crankpin and connecting rod codes to determine the replacement bearing colour

			CRANKPIN O.D. CODE	
			A 35.992- 36.000 mm (1,4170- 1,4173 in)	8 35.984- 35.992 mm (1,4167- 1,4170 in)
CONNECTING ROD LD CODE NUMBER	1	39,000- 39,006 mm (1,5354- 1,5357 in)	Yellow	Green
	2	39.008- 39.016 mm (1.5357- 1.5361 in)	Green	Brown

BEARING INSERT THICKNESS:

Brown: 1.494-1.498 mm (0.0588-0.0590 in) Green: 1.490-1.494 mm (0.0587-0.0588 in) Yellow: 1.486-1.490 mm (0.0585-0.0587 in)

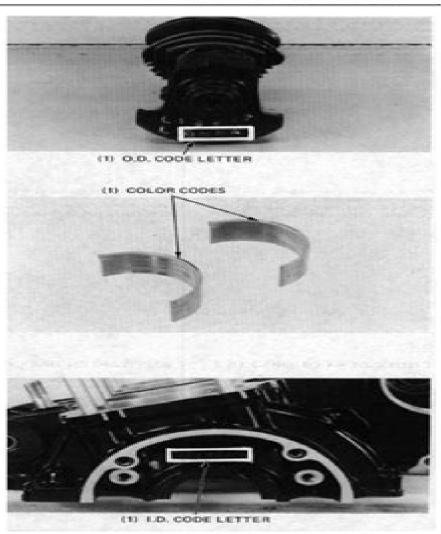
MAIN BEARING

Determine and record crankcase I.D. code number on the upper crankcase.

NOTE:

The letters A or B on the upper crankcase are the codes for the main journal I.D.'s from left-to-right.

12. CRANKSHAFT & STARTER CLUTCH



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