

Drive System/Brake System

GENERAL INFORMATION

The all-steel aluminum bearings have been assembled with thread-rolling wires (included). When working with these wires, start the wires carefully into the bearing, then use the following torque values.

Size	New Bearing	Reassembled Bearing
160 New 1/2" (New)	23.7 N·m	21.5 N·m
160 New 1/2" (Reas)	26.7 N·m	21.5 N·m
212 New 1/2" (New)	27.0 N·m	21.5 N·m

SPECIAL TOOLS

A number of special tools must be available to the technician when performing service procedures in this section.

Description	Qty
Front Wheeling Tool (1/2" Drive Axle)	9444-210
Front Wheeling Tool (3/4" Drive Axle)	9444-211
1/2" New Clamp Tool	9444-110
Ball Sealing Board	9444-210
Front Tire Jack	9444-110
Power Wheel Lock Removal Tool	9444-111
Front Tire Tool (1/2" Drive Axle)	9444-210

NOTE: Special tools are available from the Arctic Cat Service Department.

Front Drive Actuator/Differential Lock

NOTE: The actuator is not a serviceable component. If it is defective, it must be replaced.

NOTE: The actuator will operate only when the ignition switch is in the ON position.

The front drive actuator is located on the side of the front drive input housing. With the engine stopped and the ignition switch in the ON position, a momentary "whirring" sound can be heard each time the drive select switch is shifted or the differential lock is activated. If no sound is heard, see Electrical System. If the actuator runs constantly or makes repeating or grinding sounds, the actuator must be replaced.

REMOVING

1. Disconnect the connector on the actuator harness.
2. Using a 5/16 inch socket, remove the mounting cap screw from the differential side of the actuator.



1. Remove the mounting cap screw from below the actuator on the suspension side.



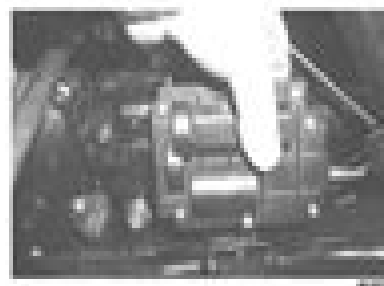
3. Loosen but do not remove the mounting cap screw at the front of the actuator, then slide the actuator to the rear enough to clear the slotted mounting rail and the selector shaft.



INSTALLING

NOTE: Make sure to properly align the differential lock actuator lever with the hole in the differential lock plunger.

1. Lubricate the O-rings on the actuator, then ensure that all mounting surfaces are clean and free of debris.
2. Align the actuator with the selector shaft and slide it forward onto the shaft taking care to engage the cap screw in the slot of the front mounting rail.



2. While holding the actuator firmly forward, tighten the front cap screw to hold the actuator in place. Do not forget to also tighten the two mounting cap screws.



4. Loosen the front cap screw, then tighten the cap screw on the driveshaft side.



NOTE: It is important to tighten this cap screw while the others are loose to ensure proper seating of the actuator.

3. Tighten the remaining cap screws, then connect the electrical plug to the main harness.
4. Turn the ignition switch to the ON position and check the operation by shifting the drive select switch several times.
5. Secure the wiring harness to the frame with a nylon cable tie.

Front Differential

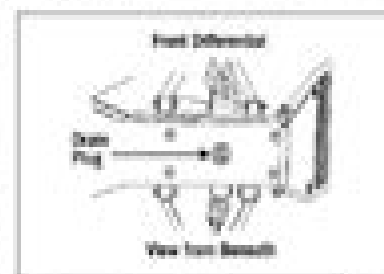
REMOVING DIFFERENTIAL

1. Secure the ATV on a support stand to elevate the wheels.

WARNING

Make sure the ATV is safely supported on the support stand to avoid injury.

2. Remove the drain plug and drain the gear lubricant into a drain pan. Then reinstall the plug and tighten to 45 ft·lb.



3. Remove the front wheels.
4. Pump up the front loader, then engage the loader lever lock.
5. Remove and discard the center pin connecting the fork nut, then remove the fork nut and washer.



6. Release the brake lever lock.

NOTE: It is not necessary to remove the brake levers from the calipers for this procedure.

7. Remove the two brake calipers. Account for the two cap screws.

550 Trv Owners Manual

Yijin Wang



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