

#### CYLINDER COMPRESSION

Warm up the engine before compression test. Remove the center cover and spark plug cap. Remove the spark plug. Insert a compression gauge. Open the throttle valve fully and push the starter button to test the compression. Compression: 15±2 kgf/cm<sup>2</sup> If the compression is low, check for the following:

- · Leaky valves
- · Valve clearance to small
- · Leaking cylinder head gasket
- Worn pistons
- · Worn piston/cylinder

If the compression is high, it indicates that carbon deposits have accumulated on the combustion chamber and the piston head.



Remove the left crankcase cover. Inspect the drive belt—for cracks or excessive wear. Replace the drive belt with a new one if necessary and in accordance with the Maintenance Schedule.

#### CLUTCH SHOE WEAR

Start the engine and check the clutch operation by increasing the engine speed gradually. If the scooter tends to creep, or the engine stalls, check the clutch shoes for wear and replace if necessary.







Clutch Shoes

# **4stroke Bike Service Manual**

**Causey Enterprises, LLC** 

#### **4stroke Bike Service Manual:**

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