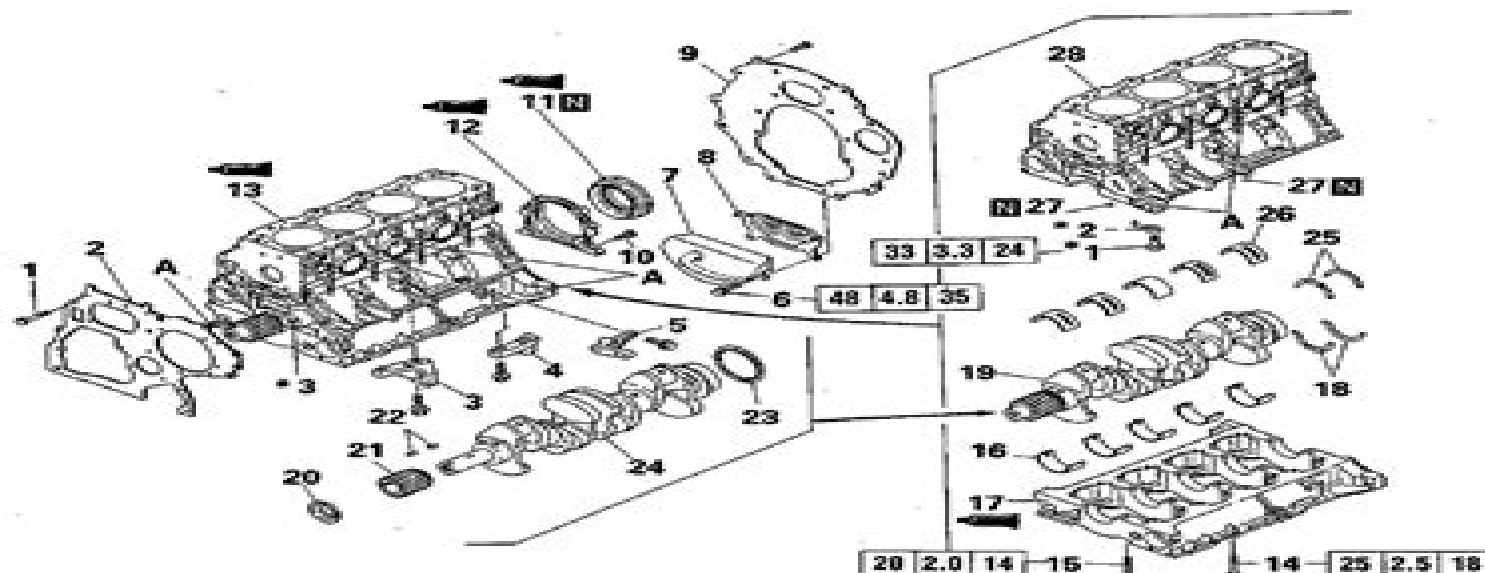


28. CRANKSHAFT AND CRANKCASE

REMOVAL AND INSTALLATION



Apply engine oil to all moving parts before installation.

Removal steps

1. Bolt
2. Front plate
3. Stiffener
4. Stiffener RH
5. Stiffener LH
6. Bolt
7. Rubber spacer
8. Dust cover
9. Rear plate
10. Bolt
11. Rear oil seal
12. Rear oil seal case
13. Crankcase assembly
14. Bolt
15. Main bearing cap bolt
16. Lower main bearing

17. Lower crankcase
18. Lower thrust plate
19. Crankshaft assembly
20. Front oil seal slinger
21. Crankshaft gear
22. Key
23. Rear oil seal slinger
24. Crankshaft
25. Upper thrust plate
26. Upper main bearing
27. O-ring
28. Upper crankcase

*1: Check valve (See page 11A-16-1.)

*2: Oil jet (See page 11A-16-1.)

*3: Idler shaft (See page 11A-19-1.)

A: Dowel pin

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