



(1)	Main Motor Converter Alarm
(2)	Fault

Fault code	Cause	Actions
1	Overcurrent	Contact Atlas Copco
2	Ground fault	Contact Atlas Copco
	Too high voltage. The voltage on the converter is above the specifications.	Check the supply voltage Contact Atlas Copco.
3	Too low voltage. The voltage on the converter is below the specifications. Power quality faults	Check the supply voltage Contact Atlas Copco
4	Drive overload	Check for loose wiring/wiring errors Check supply voltage during start up Check fuses transformer (200V, 230V, 500V and 575V units only) Contact Atlas Copco
8	Converter overheating (heat sink)	Check the ambient temperature Check the cubicle cooling Check airflow around drive Check cooling fan and cooler contamination Contact Atlas Copco
256	Hardware fault	Contact Atlas Copco
512	Motor overload	Contact Atlas Copco
	Drive overload	Contact Atlas Copco
	Over-torque detection	Contact Atlas Copco
	Under-torque detection	Contact Atlas Copco
1024	Over-speed	Contact Atlas Copco
	Safe torque off	Check for loose wiring at inverter - Push emergency stop button Check temperature switch
8192	Output phase loss	Contact Atlas Copco
	Input phase loss	Check supply voltage Check for loose wiring/wiring errors Check supply voltage during start-up Check fuses transformer (200V, 230V, 500V and 575V units only)
16384	Communication error	Contact Atlas Copco

Atlas Copco Fault Codes

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web note allowable ampacities are for general use as specified by canadian electrical code 2002 table 2 based on not more than 3 copper or aluminum conductors in raceway or cable

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web may 11 2023 table 57 referenced by rule 16 210 6 and table 5a provides allowable ampacities for class 2 copper conductors based on the size of the conductor and whether it is a single conductor in free air or not more than three copper conductors in raceway or cable and an ambient temperature of 30 degrees centigrade

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web feb 1 2021 by william bill burr rule 28 000 scope states that section 28 motors and generators is a supplementary or amendatory section of the code and provides additional and specific requirements for the installation wiring methods conductors protection and control of all motors and generators

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web may 1 2020 although as per 90 c column of table 2 the ampacity of such no 3 awg conductor is 115 a in accordance with provisions of rule 4 006 the ampacity of this conductor would be assigned based on 75 c column of

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web for example a 10 awg 3c 600 v cable with xhhw singles would have an ampacity of 35 amps if using the 75 c column in nec 2014 table 310 15 b 16 allowable ampacities of insulated conductors rated up to and including 2000 volts 60 c through 90 c not more than three current carrying conductors in raceway cable

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