

## Table of Contents (400 - Manual Transmission)

Removing Engine/Transmission	3-11
Top-Side Components	3-16
Removing Top-Side Components	3-16
Left-Side Components	3-18
Removing Left-Side Components	3-18
Right-Side Components	3-20
Removing Right-Side Components	3-20
Center-Drive/Shaft Components	3-26
Separating Clutch/Shaft Hubs	3-26
Disassembling Clutch/Shaft Hub	3-27
Joining Components	3-28
Assembling Clutch/Shaft Hub	3-28
Joining Clutch/Shaft Hubs	3-28
Installing Right-Side Components	3-28
Installing Left-Side Components	3-30
Installing Top-Side Components	3-30
Installing Engine/Transmission	3-37

## Removing Engine/ Transmission

Many service procedures can be performed without removing the engine/transmission from the frame. Clearly describe the steps illustrating such information for the important information.

### IF AT THIS POINT

If the technician's objective is to service/replace left-side minor oil seals (3), front output (4) and oil seal (7), rear output part of seal (7), adjust the oil level (from beneath the engine/transmission), the engine/transmission does not have to be removed from the frame.

Secure the ATF on a support stand to elevate the vehicle.

### ⚠ WARNING

Make sure the ATF is safely supported on the support stand to avoid injury.

1. Remove the seal

2. Remove the negative cable from the battery. Then remove the positive cable. Remove the battery vent hose. Then remove the battery.

### ⚠ CAUTION

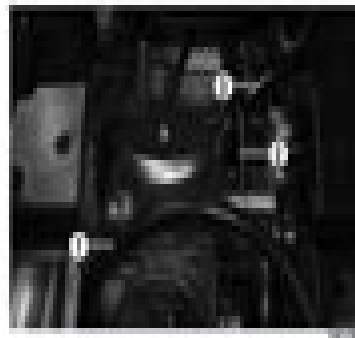
Battery acid is harmful if it contacts eyes, skin, or clothing. Care must be taken whenever handling a battery.

3. Remove the front and rear axle (see Section 6).
4. Remove the storage compartment and the steering post access panel (see Section 6).
5. Drain the oil from beneath the engine/transmission.



3

6. Remove the front and rear brake pads (see Section 6).
7. Disconnect the fuel lines (1), carburetor vent line (2), and the fuel pump vacuum line (3) from the carburetor.



8. Disconnect the carburetor vent line from the air cleaner housing. Remove the clamp securing the air intake hose to the carburetor. Then remove the

# 8 Arctic Cat 400 500 650 Atv Service Manual

**DJ Losen**



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## **Table of Contents 8 Arctic Cat 400 500 650 Atv Service Manual**

1. Understanding the eBook 8 Arctic Cat 400 500 650 Atv Service Manual
  - The Rise of Digital Reading 8 Arctic Cat 400 500 650 Atv Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 8 Arctic Cat 400 500 650 Atv Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 8 Arctic Cat 400 500 650 Atv Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 8 Arctic Cat 400 500 650 Atv Service Manual
  - Personalized Recommendations
  - 8 Arctic Cat 400 500 650 Atv Service Manual User Reviews and Ratings

- 8 Arctic Cat 400 500 650 Atv Service Manual and Bestseller Lists
- 5. Accessing 8 Arctic Cat 400 500 650 Atv Service Manual Free and Paid eBooks
  - 8 Arctic Cat 400 500 650 Atv Service Manual Public Domain eBooks
  - 8 Arctic Cat 400 500 650 Atv Service Manual eBook Subscription Services
  - 8 Arctic Cat 400 500 650 Atv Service Manual Budget-Friendly Options
- 6. Navigating 8 Arctic Cat 400 500 650 Atv Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - 8 Arctic Cat 400 500 650 Atv Service Manual Compatibility with Devices
  - 8 Arctic Cat 400 500 650 Atv Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 8 Arctic Cat 400 500 650 Atv Service Manual
  - Highlighting and Note-Taking 8 Arctic Cat 400 500 650 Atv Service Manual
  - Interactive Elements 8 Arctic Cat 400 500 650 Atv Service Manual
- 8. Staying Engaged with 8 Arctic Cat 400 500 650 Atv Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 8 Arctic Cat 400 500 650 Atv Service Manual
- 9. Balancing eBooks and Physical Books 8 Arctic Cat 400 500 650 Atv Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 8 Arctic Cat 400 500 650 Atv Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine 8 Arctic Cat 400 500 650 Atv Service Manual
  - Setting Reading Goals 8 Arctic Cat 400 500 650 Atv Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 8 Arctic Cat 400 500 650 Atv Service Manual
  - Fact-Checking eBook Content of 8 Arctic Cat 400 500 650 Atv Service Manual
  - Distinguishing Credible Sources

13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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