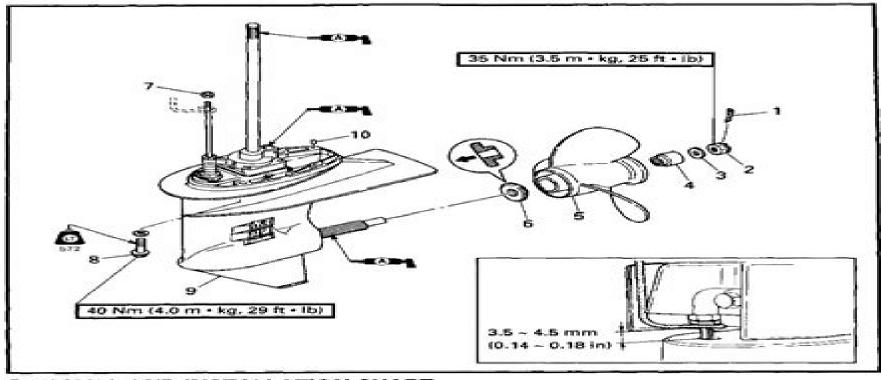
LOWER UNIT EXPLODED DIAGRAM



REMOVAL AND INSTALLATION CHART

Step	Procedure/Part name	Q'ty	Service points
	LOWER UNIT REMOVAL		Follow the left "Step" for removal.
1	Cotter pin	10 10	
2	Propeller nut	7	
3	Plane washer	1 1	
4	Spacer	1 1	
5	Propeller	16 2	
6	Spacer	7	
7	Shift actuator nut		
8	Bolt (with washer)	4	10 × 35 mm
9	Lower unit	1 1	
10	Dowel pin	2	
			Reverse the removal steps for installation

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