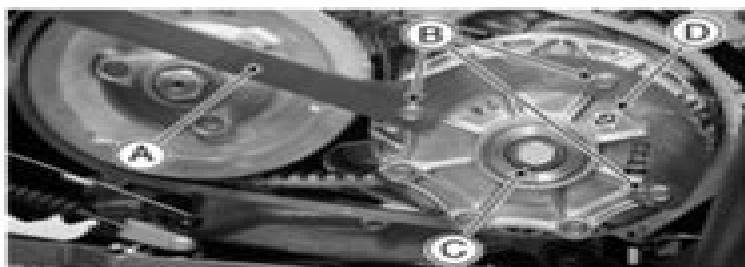




KX230

3. Remove the three cover bolts (B) in the positions shown and install an appropriate drive clutch holder (A) as shown. Note the holder's relative position to the arrow mark (D).

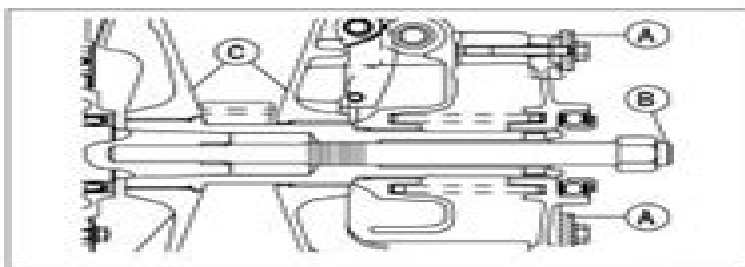


KX231

CAUTION

Be sure to install the three bolts in the specified positions or the tapped holes will be damaged.

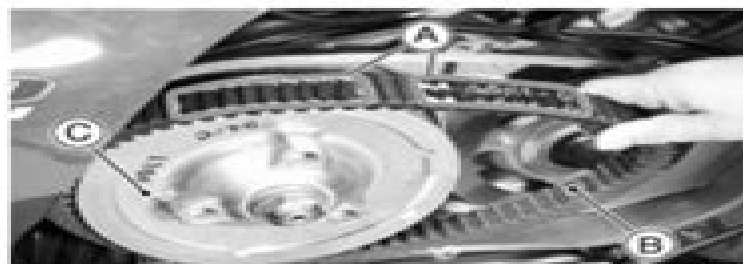
4. Remove the drive clutch cap screw (C) (left-hand threads) and account for two washers and a stepped washer.
5. Remove the drive clutch (C) from the crankshaft using an appropriate clutch puller tool (B) and turning it clockwise while holding the drive clutch with the drive clutch holder (A).



ATV2056

■ **NOTE:** Before removing the belt, note the markings (A) (or mark the belt using tape or marker) in order to reinstall in the same direction as previously installed.

6. Lift the belt (B) off the driven pulley (C).



KX232

■ **NOTE:** Inspection of the belt is required every 100 hours or 1100 miles. More frequent inspection is required if the ATV is operated in adverse conditions.

INSPECTING

1. Measure the belt width (A) at several locations using Drive Belt Gauge (p/n 0444-177) (B) and a calipers.



KX233A

2. If belt width is below the service limit of 28.8 mm (1.13 in.) or there is damage to the belt, it must be replaced.

INSTALLING

■ **NOTE:** Be sure to install the belt in the same direction as originally installed. When installing a new belt, direct the top of the lettering (A) toward the engine.

1. Loop the belt (B) over the driven pulley (C); then install the drive clutch and tighten to specifications.

Arctic Cat 650 4x4 Repair Manual

Michael Seilmaier



Arctic Cat 650 4x4 Repair Manual:

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Table of Contents Arctic Cat 650 4x4 Repair Manual

1. Understanding the eBook Arctic Cat 650 4x4 Repair Manual
 - The Rise of Digital Reading Arctic Cat 650 4x4 Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Arctic Cat 650 4x4 Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Arctic Cat 650 4x4 Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Arctic Cat 650 4x4 Repair Manual
 - Personalized Recommendations
 - Arctic Cat 650 4x4 Repair Manual User Reviews and Ratings
 - Arctic Cat 650 4x4 Repair Manual and Bestseller Lists
5. Accessing Arctic Cat 650 4x4 Repair Manual Free and Paid eBooks
 - Arctic Cat 650 4x4 Repair Manual Public Domain eBooks
 - Arctic Cat 650 4x4 Repair Manual eBook Subscription Services
 - Arctic Cat 650 4x4 Repair Manual Budget-Friendly Options
6. Navigating Arctic Cat 650 4x4 Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Arctic Cat 650 4x4 Repair Manual Compatibility with Devices
 - Arctic Cat 650 4x4 Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Arctic Cat 650 4x4 Repair Manual
 - Highlighting and Note-Taking Arctic Cat 650 4x4 Repair Manual
 - Interactive Elements Arctic Cat 650 4x4 Repair Manual
8. Staying Engaged with Arctic Cat 650 4x4 Repair Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Arctic Cat 650 4x4 Repair Manual
- 9. Balancing eBooks and Physical Books Arctic Cat 650 4x4 Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Arctic Cat 650 4x4 Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Arctic Cat 650 4x4 Repair Manual
 - Setting Reading Goals Arctic Cat 650 4x4 Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Arctic Cat 650 4x4 Repair Manual
 - Fact-Checking eBook Content of Arctic Cat 650 4x4 Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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