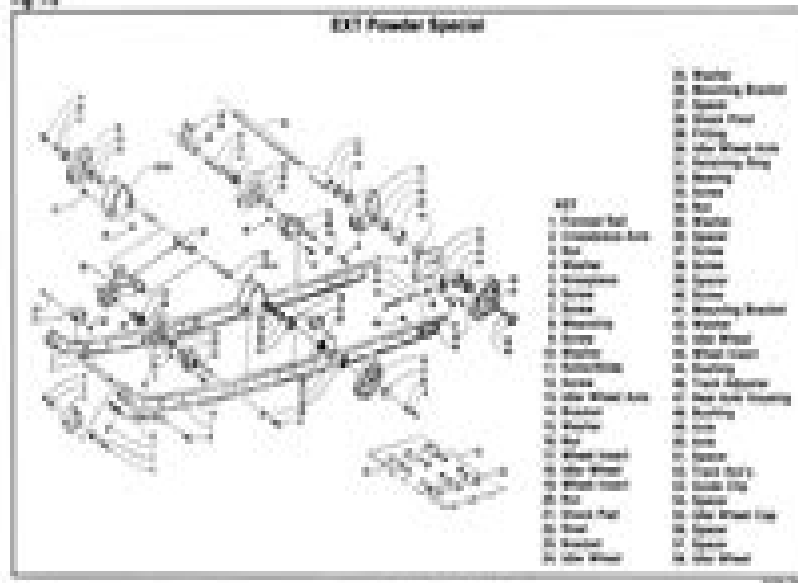


Fig. 14

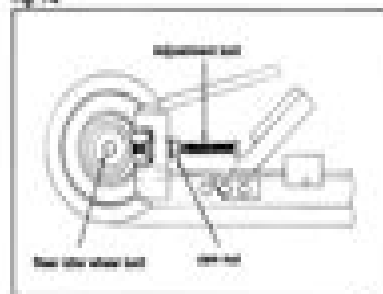


100%

Removing Skid Frame

1. Loosen the jam nuts and two track-tension adjustment bolts.

Fig. 14



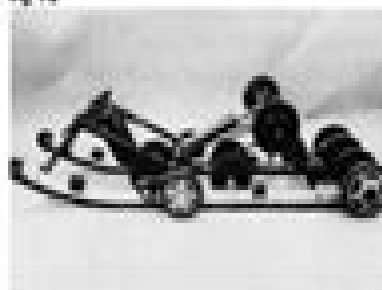
100%

2. Place a support stand under the rear bumper, then remove the four cap screws securing the end frame to the tunnel.

NOTE: The support stand should hold the snowmobile level and not raised off the floor.

3. Remove the support stand, then tip the snowmobile onto one side using a piece of cardboard to protect against scratching, then remove the end frame.

Fig. 14



100%

7

Disassembling and Assembling Skid Frame

NOTE: This track and suspension system section has been written so each disassembly and assembly procedure can be completed individually. For each subsection, a complete disassembling, inspection, and assembling procedure will be found.

END CAP

Disassembling

1. Remove the lock nut, washer, and cap screw securing the end cap. Using a hammer, tap the end cap off the rail.

Fig. 14



Cleaning & Inspecting

NOTE: Whenever a part is worn excessively, cracked, or damaged in any way, replacement is necessary.

1. Inspect the end cap area of the slide rail for cracks and wear.
2. Inspect the end cap for any signs of cracking or wear.
3. Clean both the slide rail area and the end cap using compressed air, clean the areas of dirt and grease.



WARNING

Always wear an approved pair of safety glasses when using compressed air.

4. Inspect the cap screw for cracked, stretched, or damaged threads. Use a new lock nut when assembling.

Installing

1. Position the end cap on the slide rail, align the hole in the end cap with the hole in the slide rail. Secure with a cap screw and lock nut. Torque to 1.5 kgm (11 ft-lb).

WEAR STRIP

Disassembling

1. Remove the machine screw and lock nut securing the wear strip to the front of the slide rail.

Fig. 14



2. Using a pipe wrench and starting from either end, hold the edge of the wear strip with the pipe wrench jaw and twist the wear strip off the slide rail. Move the pipe wrench 7.5 cm (3 in.) and again twist the wear strip off the rail. Repeat this procedure until the wear strip is free of the rail.

Arctic Cat Ext Manual

RS Peters

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the 'RS Peters' text.

Arctic Cat Ext Manual:

Arctic Cat Snowmobile 90-98 Penton Staff,2000-05-24 Arctic Cat Cougar El Tigre EXT EFI EXT 550 EXT 580 EXT 600 Pantera Panther Powder Special Prowler 440 ZL 500 ZR 580 and ZR 600 models manual Snowmobile Service Manual Intertec Publishing Corporation. Technical Publications Division,1979 **Clymer Snowmobile Service Manual 11th Edition** Penton Staff,1991-06-01 With the help of the Clymer Snowmobile Service Manual 11th Edition in your toolbox you will be able to maintain service and repair your snowmobile to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too

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