

## 8 - Bolt

- Replace if seal is damaged
- Left cylinder head cover tightening sequence [J.0008.13](#)
- Right cylinder head cover tightening sequence [J.0008.23](#)

## 9 - Valve 2 for camshaft adjustment -ACV-

### 10 - Bolt

- 2.4 Nm

### 11 - O-ring

- Replace

### 12 - Seal

- Replace

### 13 - Locking bolt

- 20 Nm

### 14 - Bolt

- 2.4 Nm

## 15 - Camshaft Adjustment Valve 2 (exhaust) -ACV-

### 16 - O-ring

- Replace

### 17 - Bolt

- Replace
- Clearance sequence for loosening [J.0008.12B](#)
- Tightening order [J.0008.22](#)

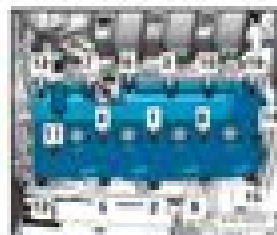
## Left cylinder head cover tightening sequence

- Tighten bolts -1 to -15a in sequence
- 9 Nm



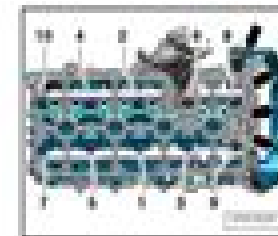
## Right cylinder head cover tightening sequence

- Tighten bolts -1 to -15b in sequence
- 9 Nm



## Cylinder head tightening sequence

- Tighten bolts in 3 stages -1 to -5a in sequence as follows:
  1. Insert bolts by hand as far as stop.
  2. Tighten bolts to 50 Nm.
  3. Tighten bolts to 80 Nm.
  4. Tighten an additional 90° (1/4 turn).
  5. Tighten an additional 90° (1/4 turn).
- Insert bolts -arrows- with locking compound and tighten to 8 Nm. Locking compound in Parts Catalog.
- Tighten bolts -arrows- an additional 90° (1/4 turn).



## Checking cylinder head for distortion

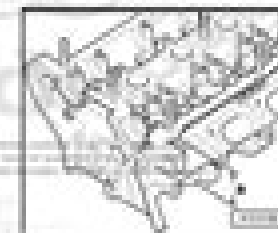
- Check cylinder head at multiple points for distortion, using straight edge and feeler gauges.
- Maximum permissible warpage: 0.1 mm



## Resurfacing dimension, cylinder head

Resurfacing cylinder head (face grinding) is only permissible to maximum dimension -0-

- Minimum dimension: -0- + 130.5 mm



# A6 4f Service Manual

**Annelies Wilder-Smith**



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