



TIG WELDING			
Electrode	Gas	Shielding Gas	Flow Rate
200-250	20-25	10-15	10-15
250-300	25-30	15-20	15-20
300-350	30-35	20-25	20-25
350-400	35-40	25-30	25-30
400-450	40-45	30-35	30-35
450-500	45-50	35-40	35-40
500-550	50-55	40-45	40-45
550-600	55-60	45-50	45-50
600-650	60-65	50-55	50-55
650-700	65-70	55-60	55-60
700-750	70-75	60-65	60-65
750-800	75-80	65-70	65-70
800-850	80-85	70-75	70-75
850-900	85-90	75-80	75-80
900-950	90-95	80-85	80-85
950-1000	95-100	85-90	85-90

POWERMIG
110 ASTRO POWER

Astro Powermig 110 Manual

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