

- Apply a small quantity of **THREAD LOCK SUPER "1303"** to the threaded part of rotor nut and tighten it to the specified torque by using the special tool and torque wrench.

 **99000-32030: THREAD LOCK SUPER "1303"**

 **09930-44511: Rotor holder**

 **Generator rotor nut: 55 N·m (5.5 kg-m, 40.0 lb-ft)**

- Install the dowel pin, a new gasket and generator cover.
- Tighten the generator cover bolts to the specified torque.

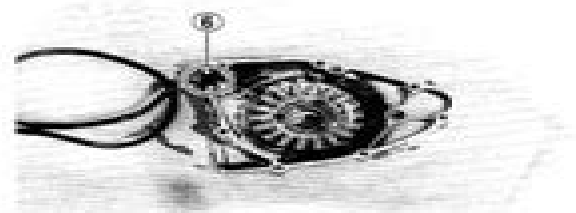
 **Generator cover bolt: 10 N·m (1.0 kg-m, 7.0 lb-ft)**

CAUTION

Use a new gasket to prevent oil leakage.

NOTE:

BOND No. 1207B should be applied to the groove of generator lead wire grommet  .

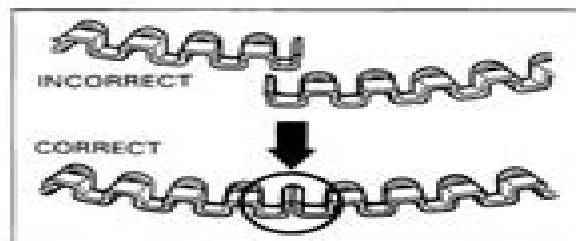
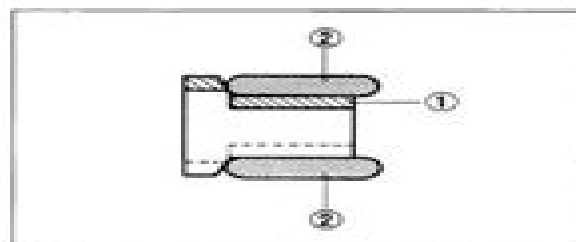


OIL RING

- Install the spacer  into the oil ring groove first. Then, install both side rails  , one on each side of the spacer. The spacer and side rails do not have a specific top or bottom when they are new. When reassembling used parts, install them in their original place and direction.

CAUTION

When installing the spacer, be careful not to allow its two ends to overlap in the groove.



6 Dr 200 Service Manual

Sabine Zange



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