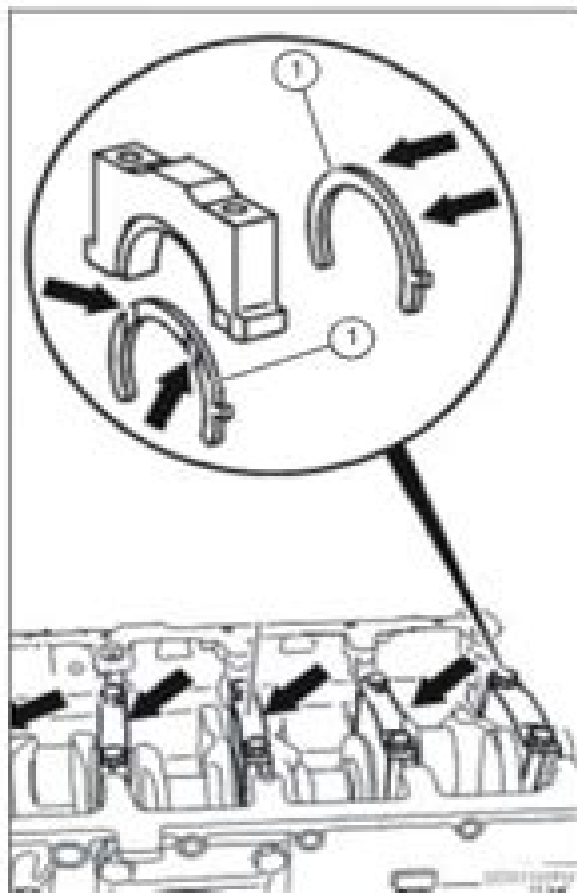




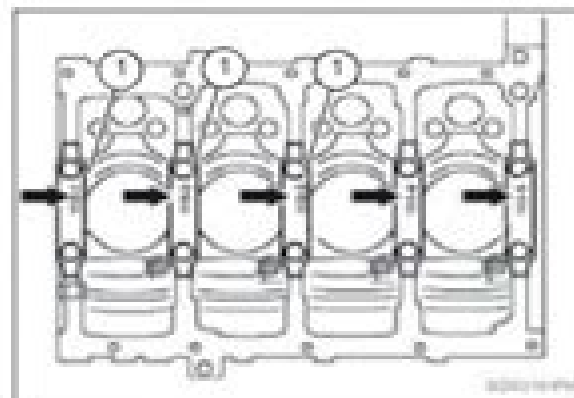
Fit bearings and thrust washers.

⚠ CAUTION

Use a hoist to lift the crankshaft. It is heavy and may injure personnel if lifted by hand.

Lubricate bearing shells, crankshaft and crankcase with the correct grade of oil. (See Operator's Manual, Chapter 1 for correct grade and specifications).

Install crankshaft into crankcase



Install main bearing caps and torque to specification. (See "Crankshaft Specification" on page 172).

Install conrod bearing caps and torque to specification. (See).

Thrust Washer Specification

Measure	Size
Standard	3.240 - 3.3 mm (0.1276 - 0.13 in.)
Oversize 0.3mm (0.012")	3.54 - 3.6 mm (0.1394 - 0.1417 in.)
Oversize 0.5mm (0.020")	3.74 - 3.8 mm (0.1472 - 0.1496 in.)

Assemble in reverse order.

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