

11. Place drive components (primary chain, compensating sprocket assembly, and clutch assembly) into position. The clutch hub and shaft extension are splined, so a slight rotation of the chain drive will aid installation.
12. If reusing bolt (6), remove thread locking material from bolt and engine sprocket shaft. Clean and prime threads of bolt and sprocket shaft. Apply two drops of LOCTITE THREADLOCKER 262 (red) to the threads of bolt. Install bolt and washer (5) hand tight.

NOTE

Clutch hub mainshaft nut has left handed threads, so turn counterclockwise to install.

13. Clean and prime threads of nut. Apply two drops of LOCTITE THREADLOCKER 262 (red) to the threads of the clutch hub mainshaft nut. Start nut onto mainshaft and tighten hand tight.

NOTE

See Figure 6-17. When tightening the compensating sprocket nut, the PRIMARY DRIVE LOCKING TOOL (Part No. HD-47977) must be placed between the teeth of the engine and clutch sprockets.

14. Tighten compensating sprocket nut to 155-165 ft-lbs (210.1-223.7 Nm). Remove primary drive locking tool.

NOTE

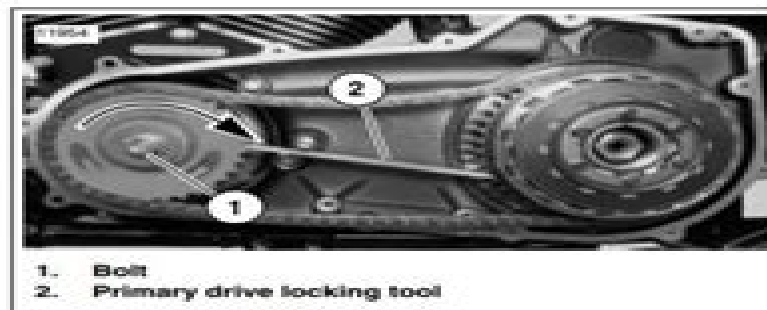
See Figure 6-18. When tightening the clutch hub mainshaft nut the PRIMARY DRIVE LOCKING TOOL (Part No. HD-47977) must be placed between the teeth of the engine and clutch sprockets.

15. Tighten clutch hub mainshaft nut to 70-80 ft-lbs (94.9-108.5 Nm). Remove primary drive locking tool.
16. See Figure 6-19. Install release plate (5) with locknut (2) and adjuster screw (3) into clutch hub bore. The word "OUT" stamped on the release plate should face outward.

WARNING

Wear safety glasses or goggles when removing or installing retaining rings. Retaining rings can slip from the pliers and could be propelled with enough force to cause serious eye injury. (00312a)

17. Inspect retaining ring (4) and replace if necessary. Install retaining ring in clutch hub bore to lock release plate in position. Verify that the retaining ring is completely seated in the groove.
18. Adjust clutch. See 1.12 CLUTCH.



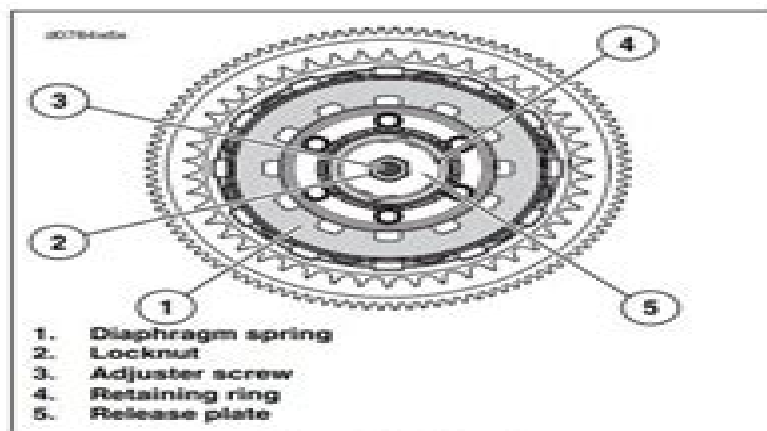
1. Bolt
2. Primary drive locking tool

Figure 6-17. Installing Compensating Sprocket Nut



1. Primary drive locking tool
2. Mainshaft nut

Figure 6-18. Installing Clutch Hub Mainshaft Nut



1. Diaphragm spring
2. Locknut
3. Adjuster screw
4. Retaining ring
5. Release plate

Figure 6-19. Clutch

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