

Friction Washer

NOTE: Apply buffer grease Types HB 52 (P/N 269 560 021) on both sides of friction washer no. 12.
NOTE: Friction washer has to be assembled with roller towards to the one way clutch.



1. Friction roller
2. Shaft
3. One way clutch

Sliding Sleeve

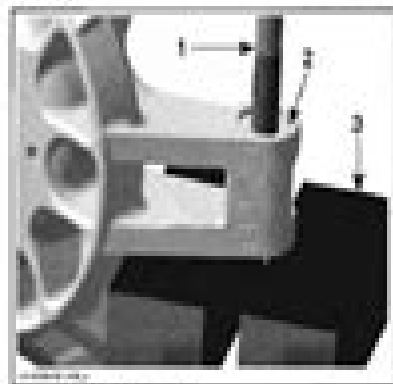
Install centrifugal levers no. 7 with their thrust washers no. 8.

CAUTION: Centrifugal levers must move easily after installation.

Governor Cup

Rebuild governor cup with new bearing sleeves, thrust washers no. 6, rollers and slider shoes.

CAUTION: Final position has to be aligned with the contact surface of the slider shoes (no protrusion).



1. The edge of bearing sleeve
2. Thrust washer
3. Slider shoe

Each time when replacing the bearing sleeves sign the foreseen box with a punch.

CAUTION: Do not tap too hard. Violent damage of the governor cup may appear.



CAUTION: Rollers must move easily after installation.

Insert slider shoes into governor cup to properly slide in guides.

Installation

For installation, reverse the removal procedure. Pay attention to the following details.

WARNING

Do not apply antifreeze or any lubricant on crankshaft and drive pulley tapers.

CAUTION: Never use any type of impact wrench at drive pulley removal and installation.

Clean mounting surfaces as described in CLEANING above.

Install drive pulley on crankshaft extension.

CAUTION: Do not forget to place thrust washer prior to install conical spring washer.

Install conical spring washer with its concave side towards drive pulley then install drive pulley screw.

Section 07 TRANSMISSION

Subsection 01 (CONTINUOUSLY VARIABLE TRANSMISSION (CVT))



1. Pulley holding tool
2. Drive pulley
3. Drive pulley screw

WARNING

Never substitute conical spring washer and/or screw with other ones. Always use JSP genuine parts for this particular case.

To torque the drive pulley screw, block the drive pulley. Refer at the beginning of this section for the two possible procedures.

When the drive pulley is blocked, torque screw to 100 Nm (74 lbf·ft).



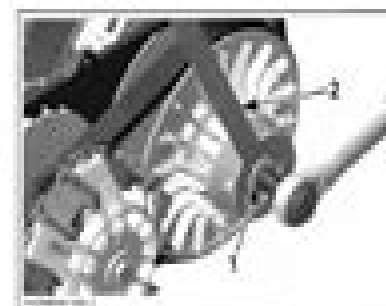
1. Pulley holding tool
2. Drive pulley
3. Drive pulley screw

DRIVEN PULLEY

Removal

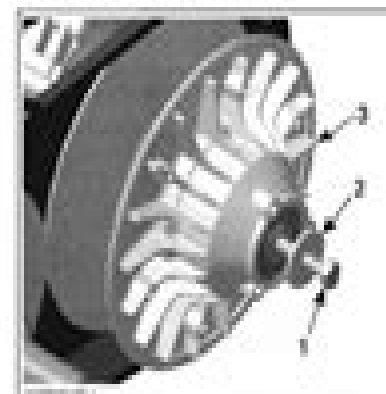
Remove drive belt (see DRIVE BELT above).

Using the pulley holding tool (P/N 529 036 371), hold the driven pulley during the removal of the driven pulley screw. Do not remove screw completely.



1. Drive pulley screw
2. Pulley holding tool

Push the driven pulley and maintain it in this position during the removal of screw. Remove driven pulley screw and washer.



1. Drive pulley screw
2. Drive pulley
3. Drive pulley thrust washer

WARNING

Driven pulley is spring loaded. Hold driven clutch pulley tight and slowly remove the driven pulley screw to release spring tension.

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