

AMP MULTILOCK ELECTRICAL CONNECTORS B.1

REMOVING SOCKET/PIN TERMINALS

INSTALLING SOCKET/PIN TERMINALS

CRIMPING INSTRUCTIONS

DEUTSCH ELECTRICAL CONNECTORS B.2

GENERAL

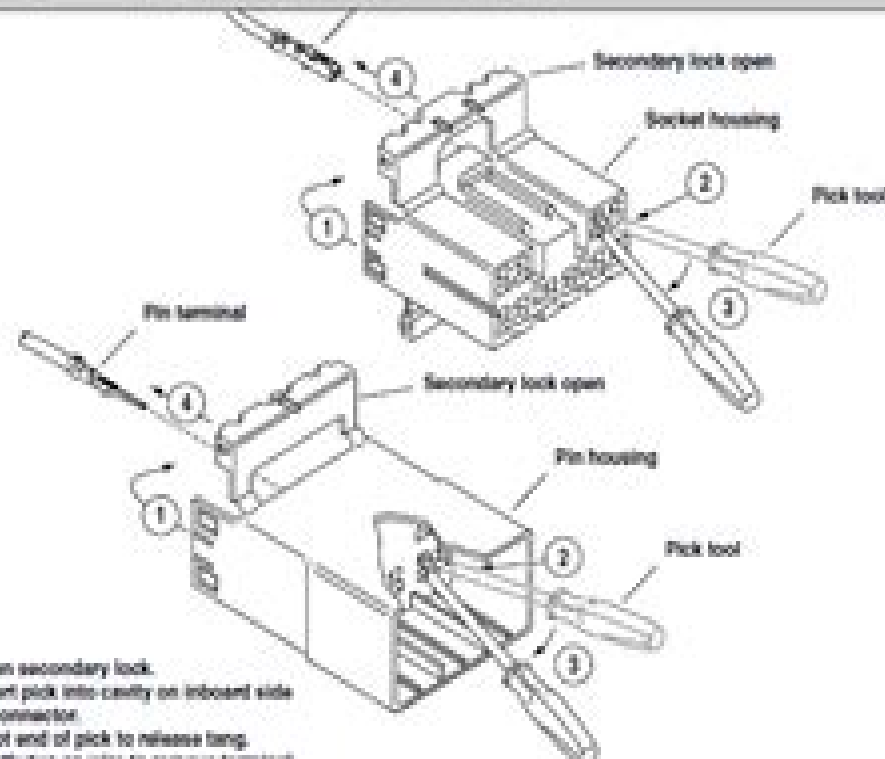
REMOVING/DISASSEMBLING

REMOVING/INSTALLING SOCKETS

REMOVING/INSTALLING PINS

ASSEMBLING/INSTALLING

CRIMPING

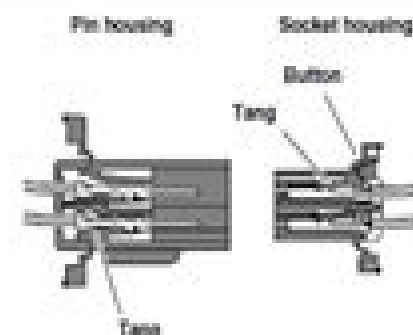


1. Open secondary lock.
2. Insert pick into cavity on inboard side of connector.
3. Pivot end of pick to release tang.
4. Gently tug on wire to remove terminal from housing.

Figure B-2. Release Tang and Back Out Terminals

NOTES

- See Figure B-3. The tang in the chamber engages the slot to lock the terminal in position.
 - On the pin side of the connector, tangs are positioned at the bottom of each chamber, so the slot in the pin terminal (on the side opposite the crimp tabs) must face downward.
 - On the socket side, tangs are at the top of each chamber, so the socket terminal slot (on the same side as the crimp tabs) must face upward.
 - Up and down can be determined by the position of the release button (used to separate the pin and socket halves). Consider the button to always be on top of the connector.
2. Gently tug on wire and to verify that the terminal is locked in place and will not back out of chamber.



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