

662761.2

Bracket Replacement Front Compartment - Side Rail

Removal Procedure

Caution: To avoid personal injury when exposed to welding flashes or to galvanized (Zinc Oxide) metal toxic fumes while grinding/cutting on any type of metal or sheet molded compound, you must work in a properly ventilated area, wearing an approved respirator, eye protection, earplugs, welding gloves, and protective clothing.

Caution: When performing service on or near the SIR components or the SIR wiring, the SIR system must be disabled. Refer to SIR Disabling and Enabling Zones. Failure to observe the correct procedure could cause deployment of the SIR components, personal injury, or unnecessary SIR system repairs.

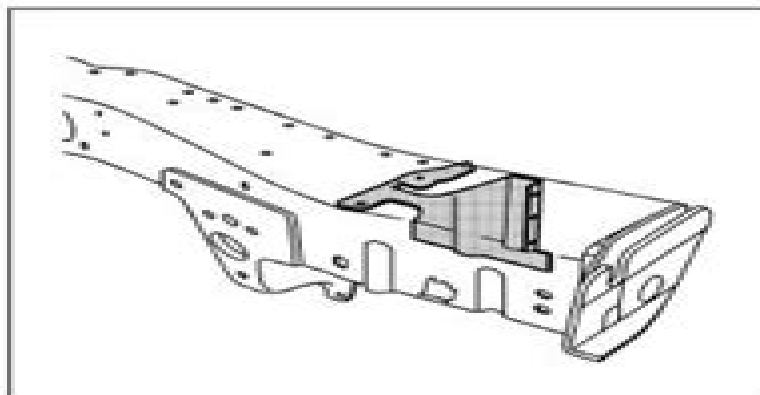
1. Disable the SIR system.

Caution: Before servicing any electrical component, the ignition key must be in the OFF or LOCK position and all electrical loads must be OFF, unless instructed otherwise in these procedures. If a tool or equipment could easily come in contact with a live exposed electrical terminal, also disconnect the negative battery cable. Failure to follow these precautions may cause personal injury and/or damage to the vehicle or its components.

2. Disconnect the negative battery cable.
3. Remove all related panels and components.
4. Repair as much of the damage as possible. Refer to Dimensions - Body on page 3-7.
5. Remove the sealers and anti-corrosion materials from the repair area, as necessary.

Important: Note the number and location of the factory welds for installation of the bracket side rail-front compartment.

6. Locate and drill out all the necessary factory welds.



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2006 Saturn Ion Service Repair Manual

Jay Storer



2006 Saturn Ion Service Repair Manual:

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Commerce Business Daily ,1999-05 Saturn Ion 2003-2007 Ken Freund,2007-11-15 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index **Scientific and Technical Books in Print** ,1972 **International Aerospace Abstracts** ,1968 **Chilton's Saturn Ion 2003-07 Repair Manual** Jay Storer,2007 Covers all U S and Canadian models of Saturn Ion *"The" Illustrated London News* ,1852 Government Reports Index ,1973 *Lemon-Aid: New Cars and Minivans* Louis-Philippe Edmonston,2006-12 Launched 35 years ago the 2007 edition of the New Cars and Minivans has been restyled to present more current information in a user friendly manner This guide tells you when to buy sell or hold onto a vehicle and why price rarely guarantees reliability beware of luxury lemons Hard nosed ratings true fuel consumption figures and which safety features are unsafe are all found in this year_s guide as well as Dealer markups for each model cutting the freight fee The best and worst options whose warranty is the best Which 2006s are butter buys than a 2007 Sample compliant letters that work Government Reports Annual Index ,1970
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