

CATERPILLAR

Service Information System

[English PDF]

Previous Screen

3 Product Truck (3406B)

Model 3406B Truck Engine (4C)

Configuration 3406B Truck Engine (2500000-14711)

Disassembly and Assembly

3406B DIESEL TRUCK ENGINE

Model Number: 3406B(14711)

Publication Date: 03/25/2009

Data Updated: 03/25/2009

3406B(14711)

Aftercooler Core

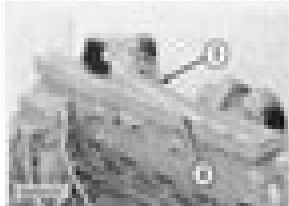
SAC'S - 1004-011, 1004-012

Remove Aftercooler Core

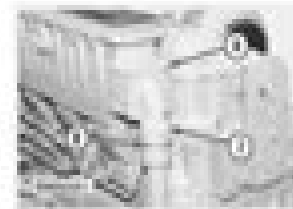
1. Drain the coolant from the engine.



2. Remove bolts (1) from the adapter. Loosen turbocharger compressor housing clamp (2), and rotate turbocharger rotor (3) out of the way of the aftercooler housing.



3. Put identification marks on the bolts which hold the aftercooler cover in position for installation purposes. Remove bolts (4) that hold the aftercooler cover to the aftercooler housing. Remove aftercooler cover (5).



4. Remove four bolts (6), others (7), the two adapters and pipe (8).



5. Remove four bolts (9), others (10) and two adapters (11).



6. Remove aftercooler core (12) from aftercooler housing (13).



7. Remove O-ring seals (14) and gaskets (15) if necessary.

3406c Caterpillar Engine Operation And Maintenance Manual

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Table of Contents 3406c Caterpillar Engine Operation And Maintenance Manual

1. Understanding the eBook 3406c Caterpillar Engine Operation And Maintenance Manual
 - The Rise of Digital Reading 3406c Caterpillar Engine Operation And Maintenance Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 3406c Caterpillar Engine Operation And Maintenance Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 3406c Caterpillar Engine Operation And Maintenance Manual
 - User-Friendly Interface

4. Exploring eBook Recommendations from 3406c Caterpillar Engine Operation And Maintenance Manual
 - Personalized Recommendations
 - 3406c Caterpillar Engine Operation And Maintenance Manual User Reviews and Ratings
 - 3406c Caterpillar Engine Operation And Maintenance Manual and Bestseller Lists
5. Accessing 3406c Caterpillar Engine Operation And Maintenance Manual Free and Paid eBooks
 - 3406c Caterpillar Engine Operation And Maintenance Manual Public Domain eBooks
 - 3406c Caterpillar Engine Operation And Maintenance Manual eBook Subscription Services
 - 3406c Caterpillar Engine Operation And Maintenance Manual Budget-Friendly Options
6. Navigating 3406c Caterpillar Engine Operation And Maintenance Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 3406c Caterpillar Engine Operation And Maintenance Manual Compatibility with Devices
 - 3406c Caterpillar Engine Operation And Maintenance Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 3406c Caterpillar Engine Operation And Maintenance Manual
 - Highlighting and Note-Taking 3406c Caterpillar Engine Operation And Maintenance Manual
 - Interactive Elements 3406c Caterpillar Engine Operation And Maintenance Manual
8. Staying Engaged with 3406c Caterpillar Engine Operation And Maintenance Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 3406c Caterpillar Engine Operation And Maintenance Manual
9. Balancing eBooks and Physical Books 3406c Caterpillar Engine Operation And Maintenance Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 3406c Caterpillar Engine Operation And Maintenance Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 3406c Caterpillar Engine Operation And Maintenance Manual
 - Setting Reading Goals 3406c Caterpillar Engine Operation And Maintenance Manual
 - Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of 3406c Caterpillar Engine Operation And Maintenance Manual
 - Fact-Checking eBook Content of 3406c Caterpillar Engine Operation And Maintenance Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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