

Torque Specifications

COMPONENT	FT. LBS. (IN.LBS.)	NM
Transmission Case Bolts	25-30	36-43
Bell Crank Nut	12-18	17-26
Transmission Fill/Drain Plug	20-25	29-36
Trans. Mounting Bolts	40	57
Gear Sector Cover	8-12	11-17
Oil Deflector Screws	(20-30)	2-3.6
Snorkel Torx Screw	8-12	11-17
Bearing Cover	8-12	11-17
Carrier Cover	23-27	33-39
Shift Fork Retainer Screws	8-12	11-17
Park Plate	8-12	11-17

Special Tools

PART NUMBER	TOOL DESCRIPTION
2871695 (Part of 2871702 Kit)	Backlash Setting Tool
2871698 (Part of 2871702 Kit)	Rear Output Seal Driver
2871699 (Part of 2871702 Kit)	Rear Driveshaft Seal Guide
2871282	Bearing Seal Driver (50 mm)
PA-50231	Snorkel Tool

Lubrication

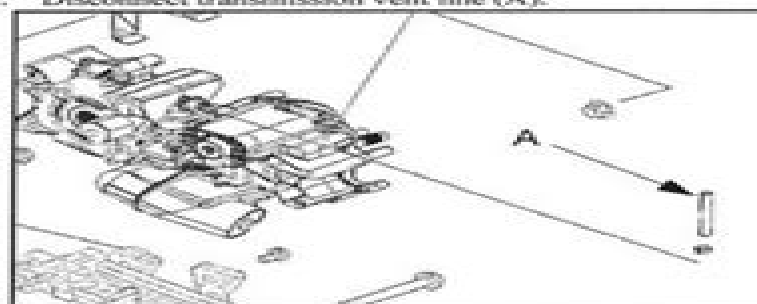
Refer to Chapter 2 for transmission lubricant type and capacity.

Gear Selector Removal

1. Disconnect linkage rod from gear selector handle.
2. Remove two bolts attaching gear selector mount to machine frame.
3. Lift gear selector out of mounting bracket and away from frame.

Transmission Removal

1. Place vehicle in "park". Raise and securely support rear of ATV at the frame. Remove both rear wheels.
2. Drain transmission lubricant (if required).
3. Remove seat, both side panels, both rear cab-quarter panels and both footwells as required. See Chapter 5.
4. Disconnect the differential, speed sensor and gear selection switch connectors from the transmission (as required depending on model).
5. Disconnect transmission vent line (A).



6. Disconnect shift rod end (B) from transmission bellcrank (C).



7. Remove PVT outer cover, drive and driven clutches, and the inner PVT cover. (refer to Clutch Removal in Chapter 6).
8. Remove both rear drive shafts. Brake caliper removal is required. Do not let calipers hang by the brake line. See Chapters 7 and 9.
9. Remove both upper shock absorber mounting bolts and swing shocks away from the transmission.
10. Remove the torsion bar mountings from the control arms.

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JA Banks



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