

## To remove and to fit

14-7

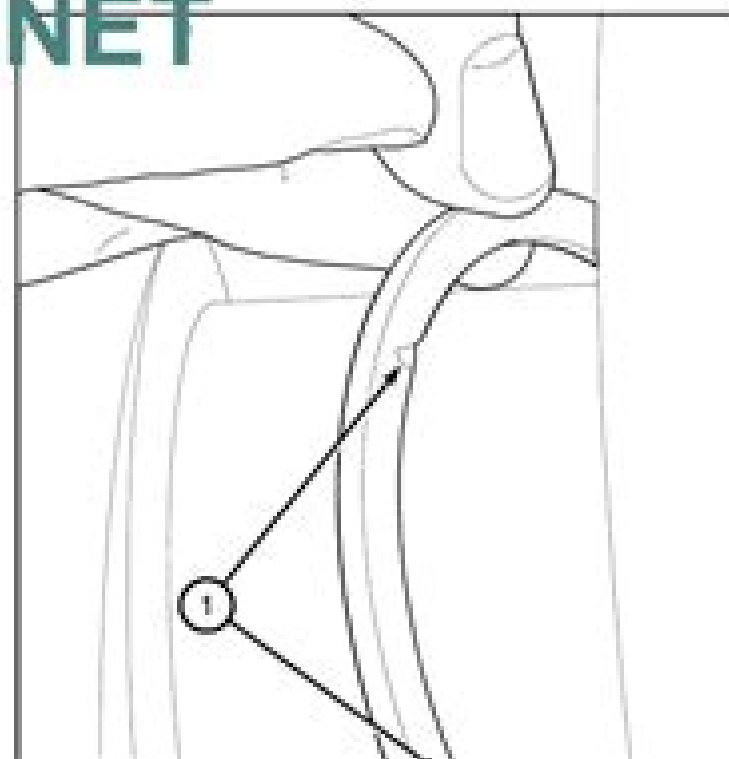
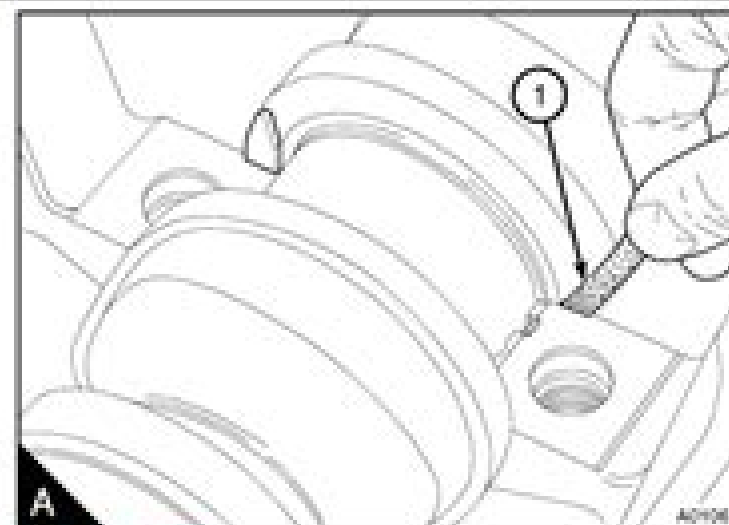
## To remove

- 1 Drain the lubricating oil and remove the lubricating oil sump, see operation 19-3.
- 2 If necessary, remove the balancer unit, see operation 14-12.
- 3 If necessary, remove the lubricating oil strainer and suction pipe, see operation 19-4.
- 4 Release the setscrews of the centre main bearing and remove the main bearing cap complete with the lower halves of the thrust washers.
- 5 Use a suitable tool (A1) made of a soft material to push the upper halves of the thrust washers from their recesses. Where necessary, move the crankshaft to the front or to the rear to loosen a tight washer.

Use a suitable tool (A1) made of a soft material to push the upper halves of the thrust washers from their recesses.

## To fit

- 1 Lubricate the thrust washers with clean engine lubricating oil.
- 2 Slide the upper halves of the thrust washers into their recesses in the cylinder block. Ensure that the sides of the thrust washers that have the grooves (B1) are against the crankshaft.
- 3 Fit the lower half thrust washers to the main bearing cap with the location tags in their recesses.
- 4 Ensure that the location thimbles are fitted correctly in the main bearing cap or in the cylinder block.
- 5 Ensure that the bearing is fitted correctly in the cap



# 40 Repair Manual

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