

### REMOVING THE CYLINDER HEAD

- Align:
  - T mark "V" on the AC magnet rotor (with the stationary pointer "V" on the AC magnet cover)

Turn the crankshaft counterclockwise.



- When the piston is at TDC on the compression stroke, align the "T" mark "V" on the crank shaft sprocket with the stationary pointer "V" on the cylinder head.



- Loosen:
  - Camshaft sprocket bolts "V"
  - Decompressor assembly bolts "V"

While holding the AC magnet rotor bar with a wrench, loosen the camshaft sprocket bolts and decompressor assembly bolts.



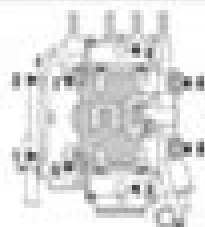
- Loosen:
  - Timing chain tensioner cap bolt

- Remove:
  - Timing chain tensioner (along with the guide)
  - Camshaft sprocket
  - Timing chain

To prevent the timing chain from falling into the crankcase, fasten it with a wire.

- Remove:
  - Cylinder head

- Loosen the bolts in the proper sequence as shown.
- Loosen each bolt 1/2 of a turn at a time. After all of the bolts are fully loosened, remove them.



### CHECKING THE CYLINDER HEAD

- Eliminate:
  - Combustion chamber carbon deposits (with a rounded scraper)

#### NOTICE

Do not use a sharp instrument otherwise, the following may be damaged or scratched:

- Spark plug base threads
- Valve seats

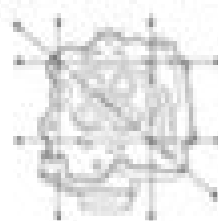


- Check:
  - Cylinder head (Damage/scratches) → Replace
  - Cylinder head water jacket (Mineral deposits/rust) → Eliminate

- Measure:
  - Cylinder head warpage (Out of specification → Resurface the cylinder head)



- Place a straightedge "V" and a thickness gauge "V" across the cylinder head.

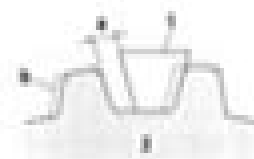


- Measure the warpage.
- If the warpage is excessive, resurface the cylinder head as follows.
- Place a 400-600 grit wet sandpaper on the surface plate and resurface the cylinder head using a figure-eight sanding pattern.

To ensure an even surface, rotate the cylinder head several times.

### CHECKING THE CAMSHAFT SPROCKET

- Check:
  - Camshaft sprocket (More than 1/4 tooth wear "V" → Replace the camshaft sprocket and the timing chain as a set)



- 1/4 tooth
- Conrod
- Timing chain roller
- Camshaft sprocket

### CHECKING THE TAPPET COVERS AND CAMSHAFT SPROCKET COVER

The following procedure applies to both of the tappet covers.

- Check:
  - Tappet cover
  - Camshaft sprocket cover (Damage/wear → Replace)

### CHECKING THE TIMING CHAIN TENSIONER

- Check:
  - Timing chain tensioner (Crack/damage → Replace)
- Check:
  - One-way cam operation (Rough movement → Replace the timing chain tensioner)
- Check:
  - Timing chain tensioner cap bolt
  - Spring
  - One-way cam
  - Timing chain tensioner rod (Damage/wear → Replace the defective parts)





# 15 Yamaha Grizzly 550 Manual

**Penton Staff**





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