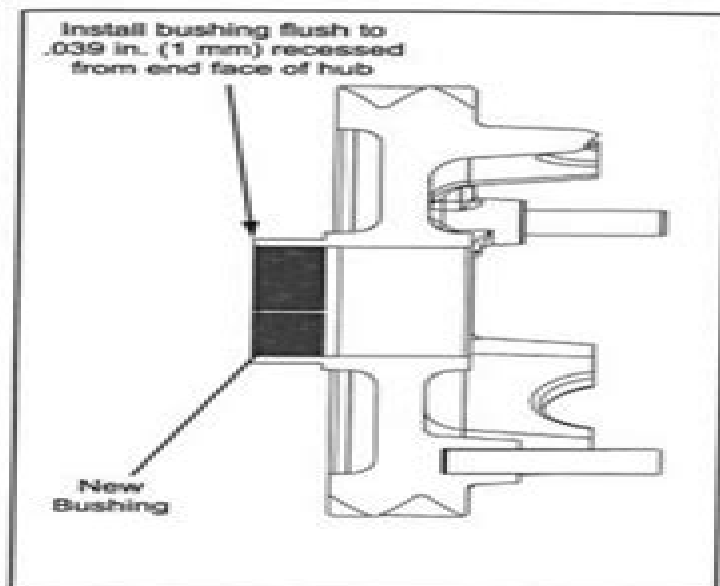


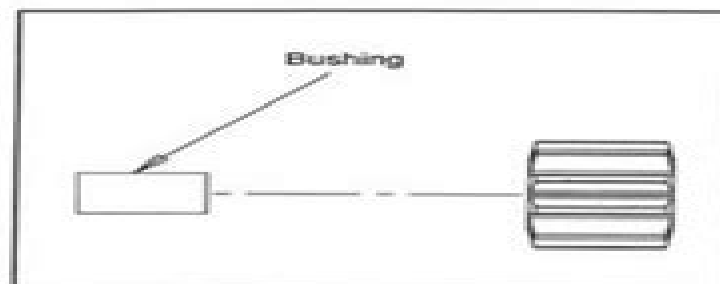
4. Install the bushing to the specified depth as shown.



Planet Gear Bushing Replacement

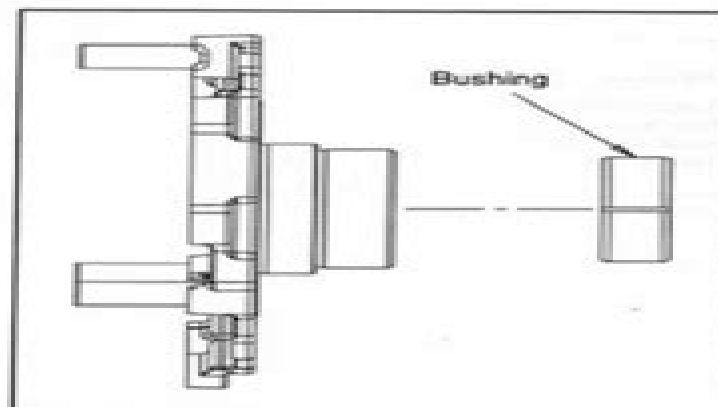
5. Press the old bushing out of the planet gear.
6. Thoroughly clean the bore of the planet gear and check for any unwanted burrs.

7. Press the new bushing into the planet gear until it is flush on each end. Repeat this procedure for the remaining planet gears.



Differential Cover Bushing Replacement

8. Press the old bushing out of the differential cover.
9. Thoroughly clean the bore of the differential cover and check for any unwanted burrs.
10. Press the new bushing into the differential cover.



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