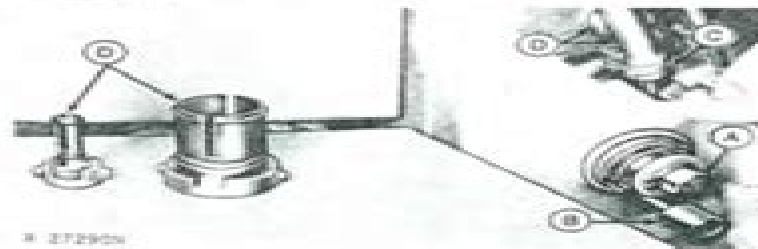


Checking Engine Timing - 6404T, A; 6466T, A



A—Engine Rotation Tool
B—Timing Pin

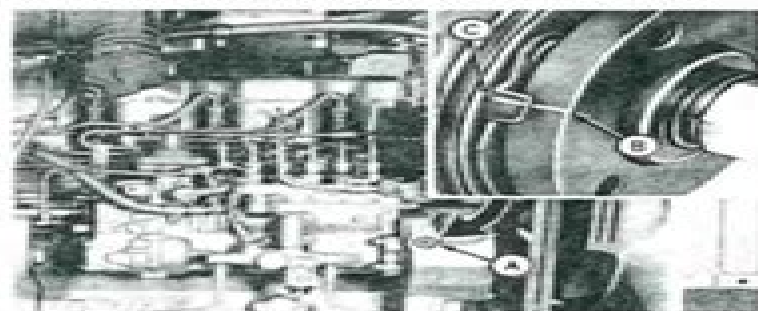
C—Crankcase Vent Hose
D—Plastic Plugs

Fig. 10—Installing Engine Rotation Tool and Timing Pin

1. Disconnect crankcase vent hose (C, Fig. 10). Remove plastic plugs (D), and install engine rotation tool and timing pin as shown.

2. Hold timing pin lightly against flywheel, and slowly turn engine **IN DIRECTION OF NORMAL ROTATION** (clockwise, as viewed from front of engine) until pin engages hole in flywheel.

IMPORTANT: Normal backlash of gears is enough to throw pump timing off by several degrees, resulting in poor engine performance. To avoid backlash, always approach timing mark by turning engine in direction of normal rotation.



A—Timing Hole Plug
B—Drive Hub Mark

C—Pointer Mark

Fig. 11—Injection Pump Timing Marks

3. Remove timing hole plug (A, Fig. 11). See if timing marks are aligned.

4. If drive hub timing mark is not visible, number one piston is at top of exhaust stroke instead of compression stroke. Turn flywheel another 360° in direction of normal rotation until timing pin engages hole in flywheel. See if timing marks are aligned.

5. If timing is correct, replace plugs and reconnect hose.



A—Drive Hub Mark
B—Pointer Mark

C—Cap Screws
D—Pump Drive Shaft Nut

Fig. 12—Adjusting Timing

6. If timing is not correct, remove timing gear cover. Loosen three cap screws (C, Fig. 12), and turn pump drive shaft nut (D) to align timing marks. Tighten cap screws. Replace timing gear cover and plugs, and reconnect hose.

Ami 400 Series Engine Manual

Christian Drosten



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Table of Contents Ami 400 Series Engine Manual

1. Understanding the eBook Ami 400 Series Engine Manual
 - The Rise of Digital Reading Ami 400 Series Engine Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ami 400 Series Engine Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ami 400 Series Engine Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ami 400 Series Engine Manual
 - Personalized Recommendations
 - Ami 400 Series Engine Manual User Reviews and Ratings
 - Ami 400 Series Engine Manual and Bestseller Lists
5. Accessing Ami 400 Series Engine Manual Free and Paid eBooks

- Ami 400 Series Engine Manual Public Domain eBooks
- Ami 400 Series Engine Manual eBook Subscription Services
- Ami 400 Series Engine Manual Budget-Friendly Options
- 6. Navigating Ami 400 Series Engine Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ami 400 Series Engine Manual Compatibility with Devices
 - Ami 400 Series Engine Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ami 400 Series Engine Manual
 - Highlighting and Note-Taking Ami 400 Series Engine Manual
 - Interactive Elements Ami 400 Series Engine Manual
- 8. Staying Engaged with Ami 400 Series Engine Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ami 400 Series Engine Manual
- 9. Balancing eBooks and Physical Books Ami 400 Series Engine Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ami 400 Series Engine Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ami 400 Series Engine Manual
 - Setting Reading Goals Ami 400 Series Engine Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ami 400 Series Engine Manual
 - Fact-Checking eBook Content of Ami 400 Series Engine Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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