



Figure 4-6. Remove Enrichener Cable

4. Verify that cables are fully seated in channel of throttle wheel, and using cable adjusters at handlebar, tighten cables as necessary to keep barrel ends from dislodging. Verify operation by turning throttle grip and observing cable action.
5. If cruise control equipped, slide groove in plastic end fitting over cap of wheel pin. Push on end fitting until it snaps in place. Slip cruise cable housing into cable guide in throttle cable bracket. Install **new** E-clip on sleeve at end of cruise cable housing.

#### NOTE

The fit between the carburetor and seal ring is tight. Prior to assembly, lubricate mating surfaces with liquid dishwashing soap or fine mounting lube.

6. Lubricate inside diameter of seal ring. Also apply a light film of lubricant to carburetor housing where casting comes into contact with seal ring. Gently work carburetor into seal ring.
7. Slide **new** clamp onto free end of fuel inlet hose. Install hose onto fitting at side of carburetor. Crimp clamp using **HOSE CLAMP PLIERS** (HD-97087-65B).

#### NOTE

On California models, push purge tube onto fitting on same side of carburetor.

8. Moving to left side of vehicle, slide threaded portion of enrichener cable into slot of mounting bracket. Flat on threads must face rear of vehicle for script on enrichener knob to be right side up. With the external tooth lockwasher and hex nut positioned on the inboard side of the mounting bracket, tighten hex nut to 20-35 in-lbs (2.3-4.0 Nm).
9. Adjust throttle cables. See Section 2.19 **THROTTLE CABLES (NON-CRUISE), ADJUSTMENT**.

10. Install air cleaner assembly. See Section 4.5 **AIR CLEANER, INSTALLATION**.
11. Insert bolt through battery negative cable (black) into threaded hole of battery negative (-) terminal. Tighten bolt to 60-95 in-lbs (6.8-10.9 Nm).
12. Install seat. See Section 2.21 **SEAT, INSTALLATION**.
13. Rotate handle of fuel valve clockwise to the vertical position and carefully inspect for leaks. Return the valve to the OFF position when finished.
14. Adjust the engine idle speed. See Section 4.3 **ENRICHENER (CARBURETED), ADJUSTMENTS**.

## DISASSEMBLY - TOP END

1. Placing a 14mm open end wrench on hex, **loosen** plastic fitting at enrichener bore of carburetor housing. See Figure 4-6. Rotate enrichener cable in a counterclockwise direction to unthread fitting and remove valve assembly.
2. Remove gold Phillips screw (with lockwasher) at side of carburetor to release throttle cable bracket. Remove gold Phillips screw (with top collar) to free throttle cable bracket from carburetor top. Set bracket aside.
3. Remove three remaining top screws to release carburetor top from body.
4. Remove vacuum piston spring. Carefully raise diaphragm to remove vacuum piston assembly. Remove spring seat and jet needle from vacuum piston bore. See Figure 4-7.

## DISASSEMBLY - BOTTOM END

1. Turn carburetor upside down and remove four Phillips screws at bottom to remove float bowl from carburetor body.

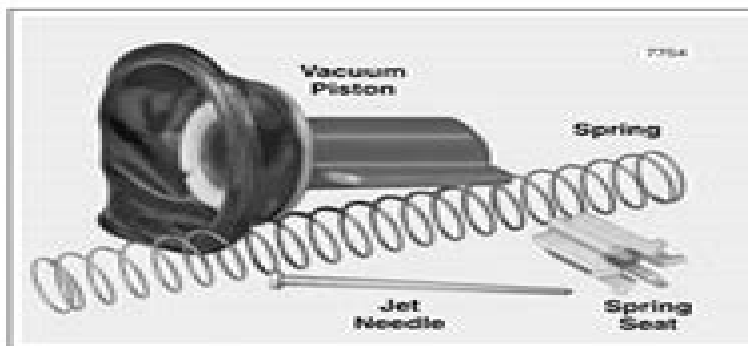


Figure 4-7. Carburetor-Top End

# 6 Harley Davidson Flhrc Motorcycle Service Manual

**Curt Choate, Tom Schauwecker, John  
Harold Haynes**



## 6 Harley Davidson Flhrc Motorcycle Service Manual:

**Harley-Davidson Glides Owners Workshop Manual** Curt Choate, Tom Schauwecker, John Harold Haynes, 1991

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**Glides Motorcycle Repair Manual** Curt Choate, Tom Schauwecker, John Harold Haynes, 1990 *Service Manual* Harley-Davidson Motor Company, 1947 **Harley-Davidson Sportster '70 to '13** John Haynes, 2016-05-01 Complete coverage for your Harley Davidson Sportster for 1970 to 2013 covering Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color **Harley-Davidson Sportster Motorcycle Repair Manual** Curt Choate, Tom Schauwecker, John Harold

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