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> **GENERAL INFORMATION**



5. Remove the nylon lock nut, the cone spring washer, and the starter pin1 from the crankshaft.



6. Remove the primary fixed sheave (arrow) and claw washers.



7. Remove the tracking, the primary sliding sheave (arrow), and the cam plate assembly.



NOTE: *50cc clutches have a spacer in this location that must be retained for installation to ensure proper starting gear ratio.*

NOTE: *When removing the primary sliding sheave and the cam plate assembly, use two hands to hold the cam plate and the primary sliding sheave together. This prevents the roller weights from falling out of the assembly.*

8. Carefully remove the starter one-way assembly. Inspect the one-way for signs of wear or damage. Replace assembly if damage or wear is found.



9. Remove the washer and needle bearing.



10. Remove the drives clutch assembly by removing the O-ring and nut from the shaft. Replace the O-ring (arrow) as needed.



2006 Polaris Predator 50 Service Manual

H Kauffman



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