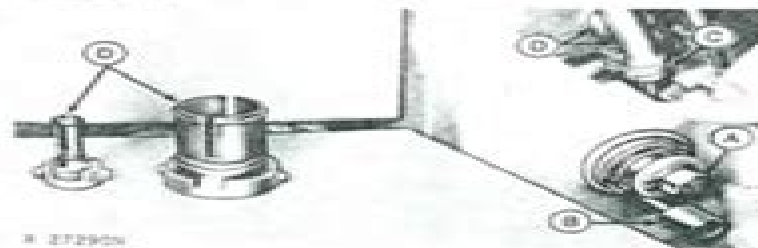


Checking Engine Timing - 6404T, A; 6466T, A



A—Engine Rotation Tool
B—Timing Pin

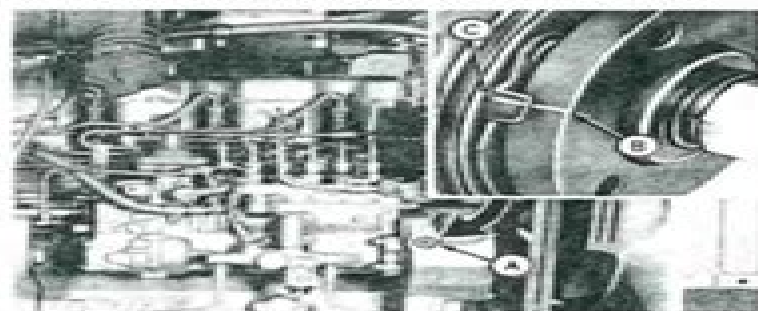
C—Crankcase Vent Hose
D—Plastic Plugs

Fig. 10—Installing Engine Rotation Tool and Timing Pin

1. Disconnect crankcase vent hose (C, Fig. 10). Remove plastic plugs (D), and install engine rotation tool and timing pin as shown.

2. Hold timing pin lightly against flywheel, and slowly turn engine **IN DIRECTION OF NORMAL ROTATION** (clockwise, as viewed from front of engine) until pin engages hole in flywheel.

IMPORTANT: Normal backlash of gears is enough to throw pump timing off by several degrees, resulting in poor engine performance. To avoid backlash, always approach timing mark by turning engine in direction of normal rotation.



A—Timing Hole Plug
B—Drive Hub Mark

C—Pointer Mark

Fig. 11—Injection Pump Timing Marks

3. Remove timing hole plug (A, Fig. 11). See if timing marks are aligned.

4. If drive hub timing mark is not visible, number one piston is at top of exhaust stroke instead of compression stroke. Turn flywheel another 360° in direction of normal rotation until timing pin engages hole in flywheel. See if timing marks are aligned.

5. If timing is correct, replace plugs and reconnect hose.



A—Drive Hub Mark
B—Pointer Mark

C—Cap Screws
D—Pump Drive Shaft Nut

Fig. 12—Adjusting Timing

6. If timing is not correct, remove timing gear cover. Loosen three cap screws (C, Fig. 12), and turn pump drive shaft nut (D) to align timing marks. Tighten cap screws. Replace timing gear cover and plugs, and reconnect hose.

Ami 400 Series Engine Manual

Jianjun Gao



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