

4. See Figure 3-133. Obtain the SPROCKET SHAFT BEARING INSTALLER (Part No. HD-97225-55C). Assemble tool as described below.
 - a. See Figure 3-134. Thread pilot adapter into sprocket shaft.
 - b. Thread pilot shaft onto pilot adapter.
 - c. Slide long collar over pilot shaft until it contacts bearing inner race.
 - d. Slide short collar over pilot shaft until it contacts long collar.
 - e. Slide bearing and large flat washer over pilot shaft.
 - f. Sparingly apply graphite lubricant to threads of pilot shaft to prolong service life and verify smooth operation.
 - g. See Figure 3-135. Thread handle onto pilot shaft.
5. See Figure 3-136. Rotate handle of tool in a clockwise direction until bearing inner race makes firm contact with thrust washer. Verify that thrust washer cannot be rotated by hand.
6. Remove handle, flat washer, bearing, short collar, long collar, pilot shaft and pilot adapter from sprocket shaft.

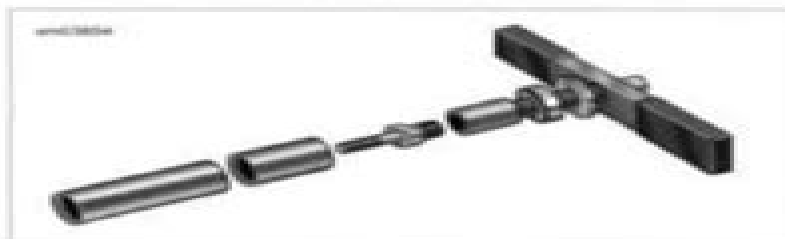


Figure 3-133. Sprocket Shaft Bearing Installer

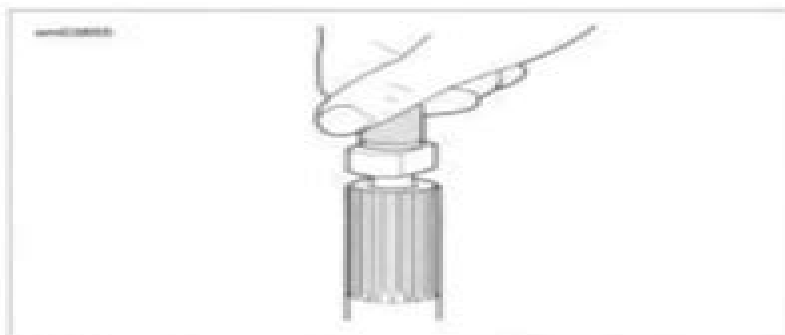


Figure 3-134. Thread Pilot Adapter into Sprocket Shaft

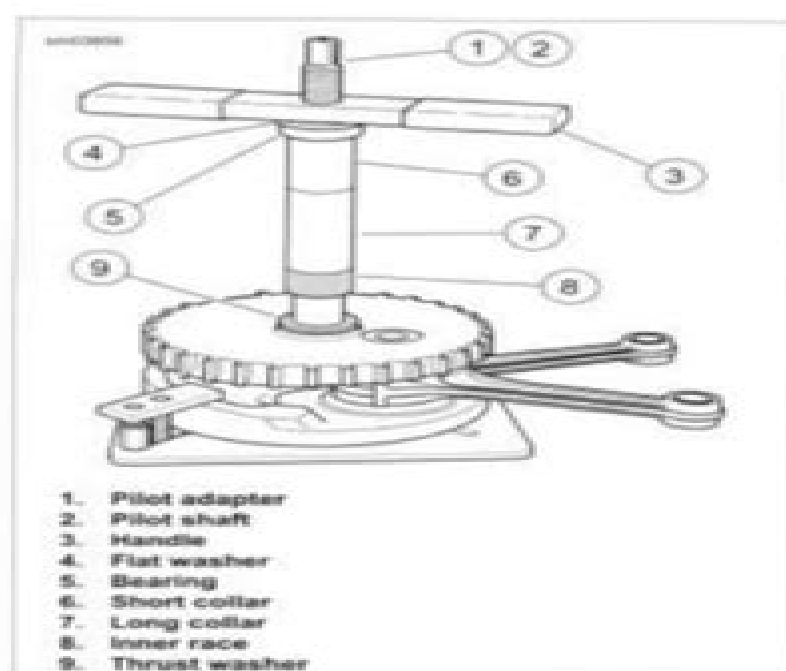


Figure 3-135. Press Inner Race onto Sprocket Shaft: Setup

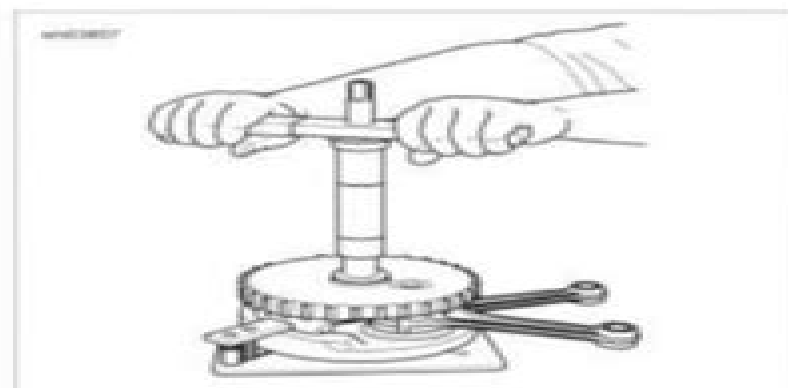


Figure 3-136. Press Inner Race onto Sprocket Shaft: Operation

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