

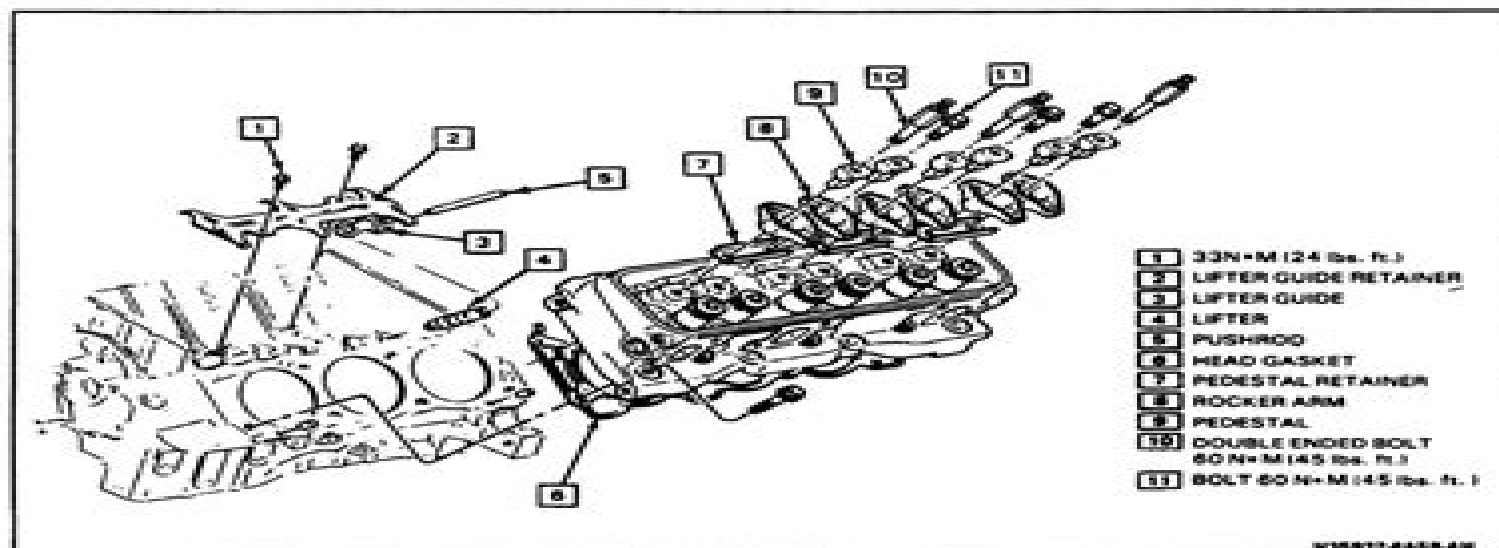


Figure 18 Valve Train & Cylinder Head

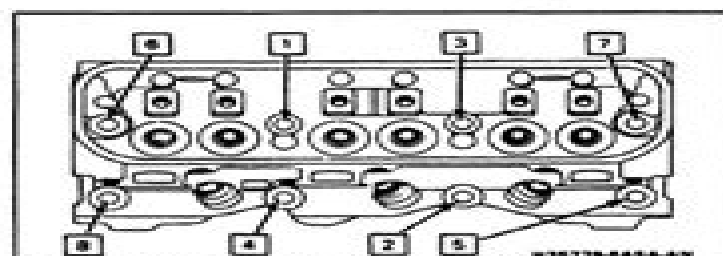


Figure 19 Cylinder Head Bolt Tightening Sequence

REAR CYLINDER HEAD:

- Mounting Bracket
- Power steering pump
- Generator
- Rear exhaust manifold

FRONT CYLINDER HEAD:

- Front exhaust manifold
- Oil dipstick

- Serpentine belt. See Figures 3 and 4.
- Negative battery cable

Inspect

- For proper completion of repair
- For external fluid leaks

CYLINDER HEAD

C & H Carline

See Figures 18 and 19

Remove or Disconnect

- Drain engine coolant.
- Negative battery cable.
- Mass air flow sensor and air intake duct
- T.V. and accelerator cables (cruise control cable if equipped)
- Crankcase ventilation pipe
- Vacuum lines and electrical connections as needed
- Exhaust crossover pipe
- Heater hoses
- Fuel line and wiring connector.
- Top radiator hose
- Generator and bracket
- Power steering pump and bracket. See Section 3B3.
- Right exhaust manifold

Clean

- With hose and wiping rags, clean dirt from the cylinder head, manifolds and adjacent areas. Avoid getting DIRT into the engine.
- A/C compressor bracket bolt (1)
 - Left exhaust manifold
 - Valve covers

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1. Understanding the eBook 1987 Buick Grand National Owners Manual
 - The Rise of Digital Reading 1987 Buick Grand National Owners Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1987 Buick Grand National Owners Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1987 Buick Grand National Owners Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1987 Buick Grand National Owners Manual
 - Personalized Recommendations
 - 1987 Buick Grand National Owners Manual User Reviews and Ratings
 - 1987 Buick Grand National Owners Manual and Bestseller Lists

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 - 1987 Buick Grand National Owners Manual Enhanced eBook Features
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 - Interactive Elements 1987 Buick Grand National Owners Manual
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 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1987 Buick Grand National Owners Manual
9. Balancing eBooks and Physical Books 1987 Buick Grand National Owners Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1987 Buick Grand National Owners Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 1987 Buick Grand National Owners Manual
 - Setting Reading Goals 1987 Buick Grand National Owners Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 1987 Buick Grand National Owners Manual
 - Fact-Checking eBook Content of 1987 Buick Grand National Owners Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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